

CHEM-FEED®

Industrial Skid Systems



Series CFPS

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READ THE INSTRUCTION MANUAL PRIOR TO INSTALLATION AND USE.





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5300 Business Drive Huntington Beach, CA 92649 Page 4 CHEM-FEED® CFPS

1.0 Introduction

Congratulations on purchasing the Chem-Feed® Engineered Plastic Skid System. The system is designed with the necessary components to safely inject liquid chemical into a system.

Your Chem-Feed® Engineered Plastic Skid System is pre-configured based on your selections via the matrix or when designed with our engineering staff.



Please Note: Your new Chem-Feed® System has been pressure tested at the factory with clean water for a minimum of four hours before shipping. You may notice trace amounts of clean water in the system. This is part of our stringent quality assurance program at Blue-White Industries.

Features

Chem-Feed® Engineered Skid Systems were designed and engineered using solid modeling tools for superior piping installation and easy component maintenance. Custom engineered universal mounting blocks and pre-machined mounting slots provide for easy component servicing and replacement. Each factory built and tested system can include the following components:

- Pressure Relief Valve Protects the system from over-pressurization, 5-150 psi setting range, 150 psi maximum system
 pressure. Ships on all systems.
- Check Valve Protects the user from back-flow during pump maintenance. Ships on all systems.
- Flow Verification Sensor S6A accurately verifies chemical feed. Exclusive to Blue-White®. (Optional)
- Inlet Y Strainer Protects system components from damage cause by dirt or debris.
- Calibration Cylinder Confirm pump output under system conditions. Specify cylinder volumes from 1.6 GPH to 64 GPH.
- Pulsation Dampener Protect the system components from pulsation. Recommended for diaphragm pump systems. Not recommended for peristaltic pump systems. (Optional)
- Pressure Gage with Guard Isolate and protect the system pressure gage. Specify pressure ranges from 0-30 psi, 0-100 psi, or 0-200 psi. (Optional)
- Pressure Switch with Guard Activate or de-activate equipment when pressure in a piping system either rises or falls to a set pressure. (Optional)
- Back-Pressure Valve Protects the user from siphon or back-flow, and maintains consistent pressure on pump. Typically
 used on diaphragm pump systems. (Optional)
- Terminal Box Pump signal wiring is pre-wired to NEMA box for easy access and connection to facility wiring. (Optional)
- Electrical Outlet Box Plug pumps into convenient weather resistant box.
- Mounting Pads Stainless Steel mounting pads to secure Chem-Feed® System to a solid surface. Designed for floor mount or wall mount.
- * Corrosion Resistant Chem-Feed® frame constructed of chemically resistant polyethylene.
- Drip Tray To collect chemicals and prevent spills.

Single Skid Tray 2.2 Gal (8.4L)

Dual Skid Tray 2.9 Gal (11.4L)

Triplex Skid Tray 3.2 Gal (12.46L)

3.0 Specifications

Items listed below are standard available items and ship with most configurations. Your system may be customized with components not listed below.

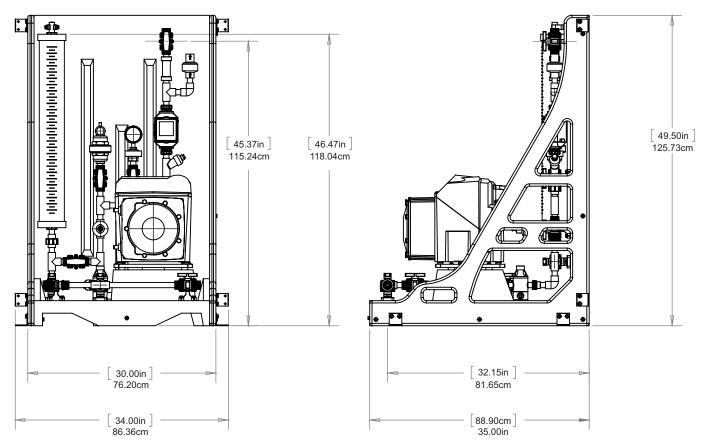
Skid	Chemically resistant polyethylene structure
Pump (cold concretely)	FLEXFLO® A1, A2, A3 or A4 peristaltic pumps
Pump (sold separately)	CHEM-FEED® CD1, C2, C3 or CD3 diaphragm pumps
Piping	1" Inlet & 1/2" outlet PVC sch 80 (optional CPVC, PVDF, Chem Proline)
Seals	FKM seals (optional EPDM)
Tubing (T)	Reinforced braided PVC, 200 psi max, certified NSF 51 / NSF 61. The pump inlet and outlet flexible tubing connections are terminated to half unions and secured to the barbed fitting with stainless steel clamps. (Optional 1/2" PTFE, 1/2" PE, 1/4" PTFE)
Tubing Clamps	300 series SS band, 400 series SS screw
Unions (U)	PVC body, schedule 80 (Optional CPVC, PVDF)
Ball Valves (V)	True unions, PVC body, PTFE shaft bearings/seats (Option CPVC/PVDF
Pressure Relief Valve (PRV)	PVC body, PTFE primary diaphragm seal. Non-wetted components: EPDM secondary seal, zinc plated steel spring, stainless steel external hardware, HDPE pressure adjustment screw. Infinite adjustment from 10-150 psi. (Optional CPVC, PVDF)
Calibration Cylinder (CC)	PVC body, PVC end caps, 1/2" PVC pipe outlet vent (Optional Glass) Available volumes: 1.6 GPH (100ml), 4 GPH (250ml), 8 GPH (500ml), 16 GPH (1000ml), 32 GPH (2000ml), and 64 GPH (4000mL)
Pulsation Dampener (PD)	CPVC body,10 cubic inch volume (Optional PVDF)
Gauge W/Guard (G)	Gauge: liquid filled stainless steel with blowout plug, bottom mount, 1/4" NPT theads. Available pressure ranges: 0-30 psi, 0-100, psi, 0-200 psi. Guard: PVC body, temperature compensated oil filled. (Opt CPVC, PVD
Check Valve (CV)	PVC body.(Optional CPVC, PVDF) Cracking pressure: 1.0-1.5 psi Maximum working pressure: inlet = 150 psi, back = 100 psi
Flow Indicator (F)	Machined cast acrylic, PVC connections, ceramic ball, PVDF ball stop, PVC half unions.
Y Strainer (S)	PVC body, 1/32" Mesh (Optional CPVC, PVDF)
Universal Mounting Blocks	PA 12
Pump Extended Mounting Brackets	316 Stainless Steel
Skid Mounting Foot Pads	316 Stainless Steel
Mounting Hardware	304 Stainless Steel - Wall or Floor mounting acceptable
Maximum Working Pressure	150 psig (10.3 bar)
Operating Temperature	14 °F to 115 °F (-10 °C to 46 °C)
Maximum Overall Dimensions	16-1/8"W x 15-1/4"H x 15-5/16"D (40.9W x 38.7H x 38.9D cm)
Approximate Shipping Weight Single Pump System Dual Pump System	Standard: 80 lb. (36 Kg) - With Mounted Pump: 140 lb. (64 Kg) Standard: 120 lb. (54 Kg) - With Mounted Pumps: 240 lbs (109 Kg)
Triplex Pump System	Standard: 200 lb. (91 Kg) - With Mounted Pumps: 380 lbs (172 Kg)

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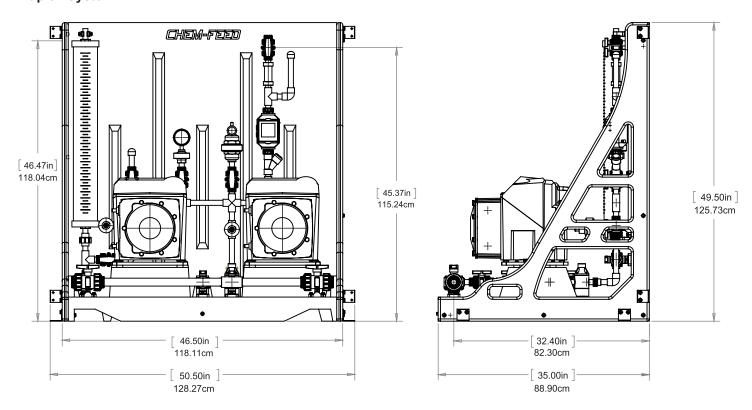
4.0 Dimensions

Your Chem-Feed System may be designed differently from drawings below. However, the dimensions shown below remain the same no matter your configuration.

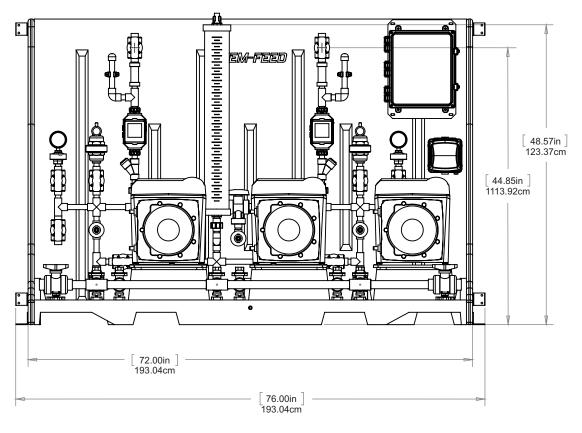
Single Pump System:

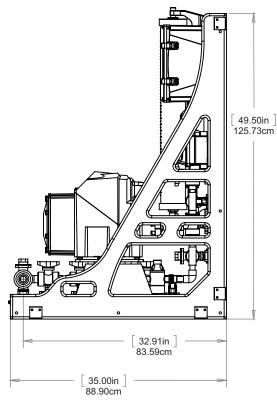


Duplex System:



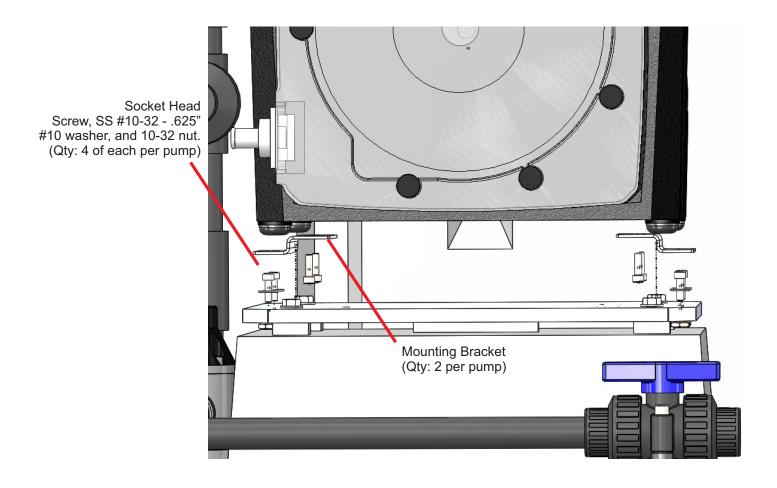
Triplex System:





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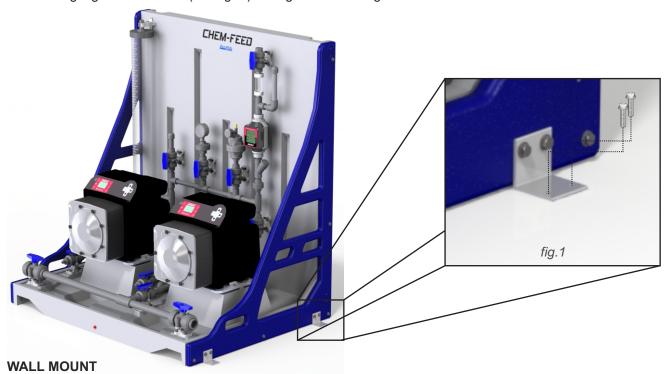
5.0 Mounting Pump to the Chem-Feed® System



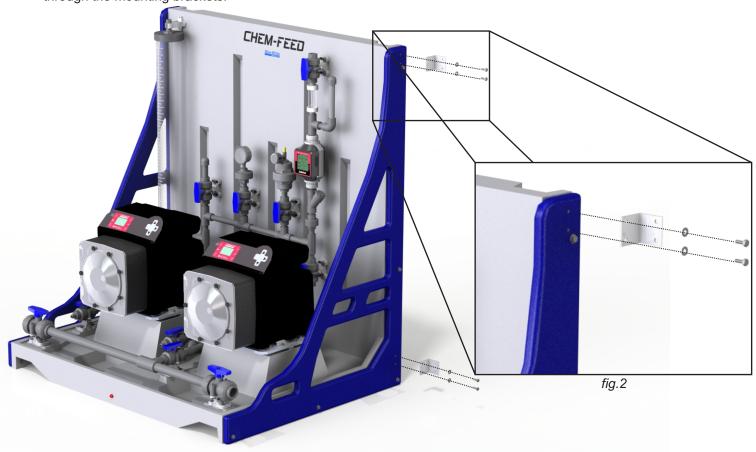
6.0 Mounting the Chem-Feed® System

FLOOR MOUNT

The Skid system is shipped with the mounting brackets ready for floor mounting. Mount the skid system to the floor using eight 1/4-20 Bolts (see fig. 1) through the mounting brackets.

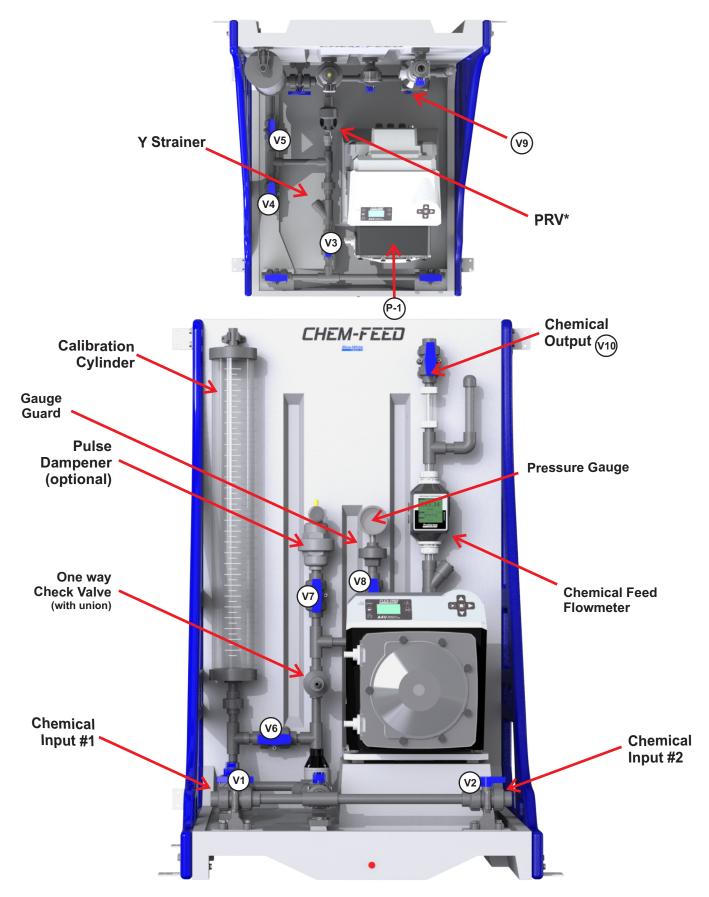


Remove the mounting brackets using a 1/4" wrench or socket. Install those same mounting brackets in the vertical position on the sides of the skid system. Mount the skid system to the wall using eight 1/4-20 Bolts (see fig. 2) through the mounting brackets.



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7.0 Component Identification and Typical Operation - Single Pump Skid



* PRV = Pressure Relief Valve preset at 50psi

7.1 How To Operate the Chem-Feed® Skid System - Single Pump Skid

Connections:

Connect chemical solution into either Inlet 1 or inlet 2. (V-1 or V-2)

Connect chemical treated system to outlet. (V-10)

To Pump chemical solution into system.

Open ball valve V-1 or V-2, depending on your inlet side.

Open ball valve V-3 and V-4.

Close ball valve V-5, V-6, and V-9.

Open ball valve V-10 to inject chemical solution into your system.

Start pump.

To calibrate pump / system.

Open ball valve V-1 or V-2, depending on your inlet side.

Open ball valve V-3, V-4, and V-6.

Close ball valve V-5, V-9, and V-10.

Start pump and run until calibration cylinder is filled to top calibration line. Do not leave pump unattended during this operation.

Stop pump once calibration cylinder is filled.

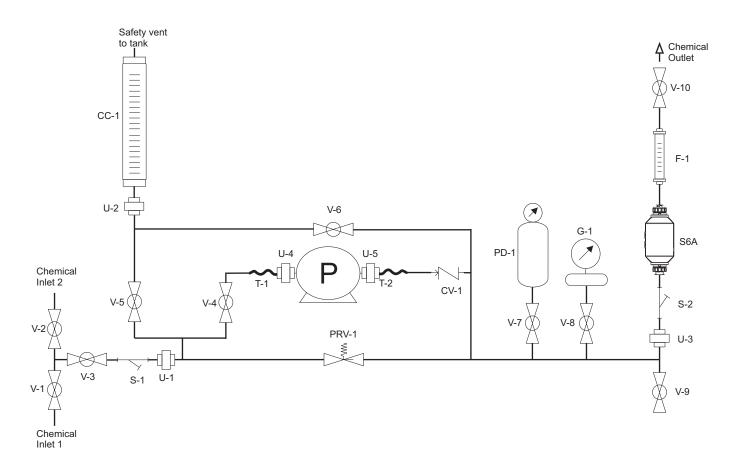
Close ball valves V-1, V-2, and V-6.

Open ball valve V-5 and V-10 to inject chemical solution into your system.

Note the chemical solution level in the calibration cylinder.

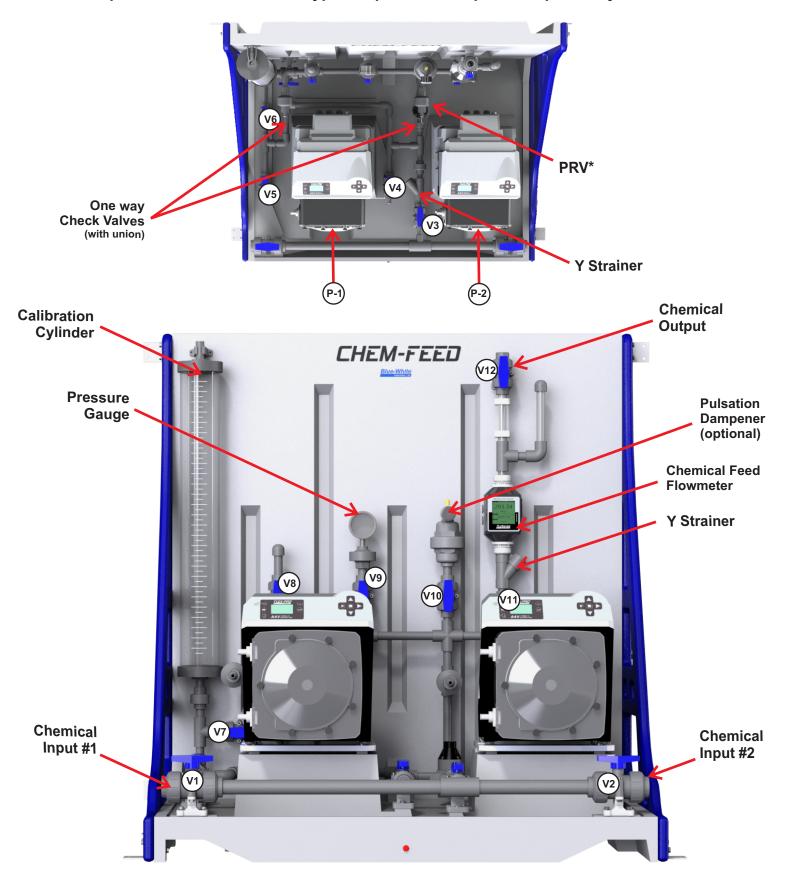
To calibrate pump at maximum speed into your system, Press the prime button on pump. The prime mode runs the pump at maximum speed for 60 seconds (1 minute) on all Blue-White® ProSeries pumps.

To calibrate pump at your desired feed rate, you must pre-program your pump speed before running this routine. Please refer to the instruction manual for your pump to adjust feed rate and additional calibration instructions.



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8.0 Component Identification and Typical Operation - Duplex Pump Skid System



* PRV = Pressure Relief Valve preset at 50psi

8.1 How To Operate the Chem-Feed® Duplex Skid System

Connections:

Connect chemical solution into either Inlet 1 or inlet 2. (V-1 or V-2)

Connect chemical treated system to outlet. (V-11)

To Pump chemical solution into system.

Open ball valve V-1 or V-2, depending on your inlet side.

Open ball valve V-3

Close ball valve V-6, V-7, and V-11.

Open ball valve V-4 and / or V-5. Depending on your system design.

Open ball valve V-12 to inject chemical solution into your system.

Start pump(s).

To calibrate pump(s) / system.

Open ball valve V-1 or V-2, depending on your inlet side.

Open ball valve V-3.

Open ball valve V-4 or V-5, depending on which pump you're calibrating.

Close ball valve V-6, V-11, and V-12.

Open ball valve V-7. This open valve will direct chemical into calibration cylinder.

Start pump and run until calibration cylinder is filled to top calibration line. Do not leave pump unattended during this operation!

Stop pump once calibration cylinder is filled.

Close ball valves V-1, V-2, and V-7.

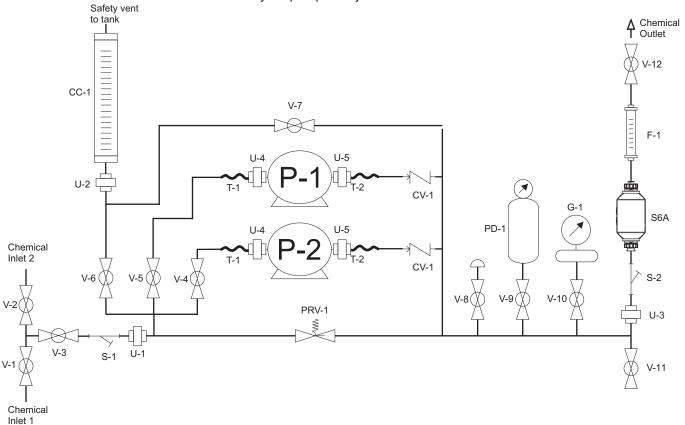
Open ball valve V-4 or V-5, depending on which pump you're calibrating.

Open ball valve V-6 and V-12 to inject chemical solution into your system.

Note the chemical solution level in the calibration cylinder.

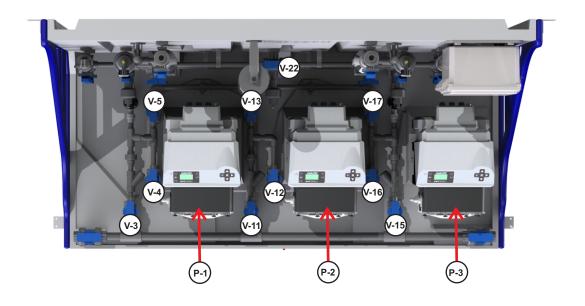
To calibrate pump at maximum speed into your system, Press the prime button on pump. The prime mode runs the pump at maximum speed for 60 seconds (1 minute) on all Blue-White[®] pumps.

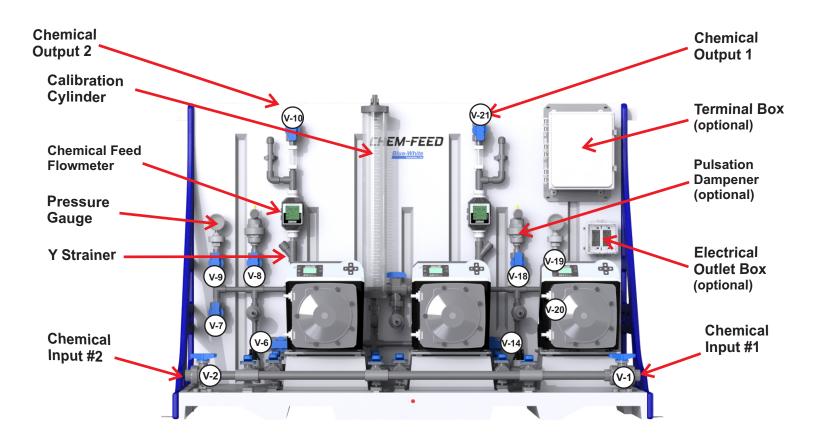
To calibrate pump at your desired feed rate, you must pre-program your pump speed before running this routine. Please refer to the instruction manual for your pump to adjust feed rate and additional calibration instructions.



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9.0 Component Identification and Typical Operation - Triplex Pump Skid Systemt





* PRV = Pressure Relief Valve preset at 50psi

9.1 How To Operate the Chem-Feed® Skid System - Triplex Pump Skid

Connections:

Connect chemical solution into either Inlet 1 or inlet 2. (V-1 or V-2)

Connect chemical treated system to outlet. (V-11)

To Pump chemical solution into system.

Open ball valve V-1 or V-2, depending on your outlet side.

Open ball valve V-3, V-11, and V-15

Close ball valve V-5, V-13, and V-17.

Open ball valve V-10 and V-21 to inject chemical solution into your system.

Start pump P-1 and P-3.

To calibrate Pump 1

Open ball valve V-1 or V-2, depending on your inlet side

Open ball valve V-3 and V-4

Close ball valves V-5, V-7, V-10, V-13, V-14, V-17, V-20, and V-21

Open ball valve V-6. This open valve will direct chemical into calibration cylinder

Start P-1 pump and run until calibration cylinder is filled to top calibration line.

Do not leave pump unattended during this operation!

Stop pump once calibration cylinder is filled.

Close ball valves V-1, V-2, and V-6.

Open ball valve V-5 and V-10.

Note chemical solution level in the calibration cylinder.

To calibrate pump at maximum speed into your system, Press the prime button on pump P-1. The prime mode runs the pump at maximum speed for 60 seconds (1 minute) on all Blue-White ProSeries pumps.

To calibrate pump at your desired feed rate, you must pre-program your pump speed before running this routine. Please refer to the instruction manual for your pump to adjust feed rate and additional calibration instructions.

To calibrate pump 2

Open ball valve V-1 or V-2, depending on your inlet side

Open ball valve V-11 and V-12

Close ball valves V-5, V-7, V-10, V-13, V-17, V-20, and V-21

Open ball valve V-6 or V-14. Close the ball valve that was not chosen to be open.

Open ball valve V-22 in the direction of the open ball valve V-6 or V-14. This open valve will direct chemical into calibration cylinder.

Start P-2 pump and run until calibration cylinder is filled to top calibration line.

Do not leave pump unattended during this operation!

Stop pump once calibration cylinder is filled.

Close ball valves V-1, and V-2.

Close the previously chosen ball valve V-6 or V-14.

Open ball valve V-12

Open ball valve V-22 in the direction of chemical outlet 1 or 2.

Open ball V-10 if ball valve V-22 was set to flow to chemical outlet 1. Open ball valve V-21 if ball valve V-22 was set to flow to chemical outlet 2

To calibrate pump at maximum speed into your system, Press the prime button on pump P-2. The prime mode runs the pump at maximum speed for 60 seconds (1 minute) on all Blue-White ProSeries pumps.

To calibrate pump at your desired feed rate, you must pre-program your pump speed before running this routine. Please refer to the instruction manual for your pump to adjust feed rate and additional calibration instructions.

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To calibrate pump 3

Open ball valve V-1 or V-2, depending on your inlet side

Open ball valve V-15 and V-16

Close ball valves V-5, V-7, V-10, V-13, V-14, V-17, V-20, and V-21

Open ball valve V-14. This open valve will direct chemical into calibration cylinder

Start P-1 pump and run until calibration cylinder is filled to top calibration line.

Do not leave pump unattended during this operation!

Stop pump once calibration cylinder is filled.

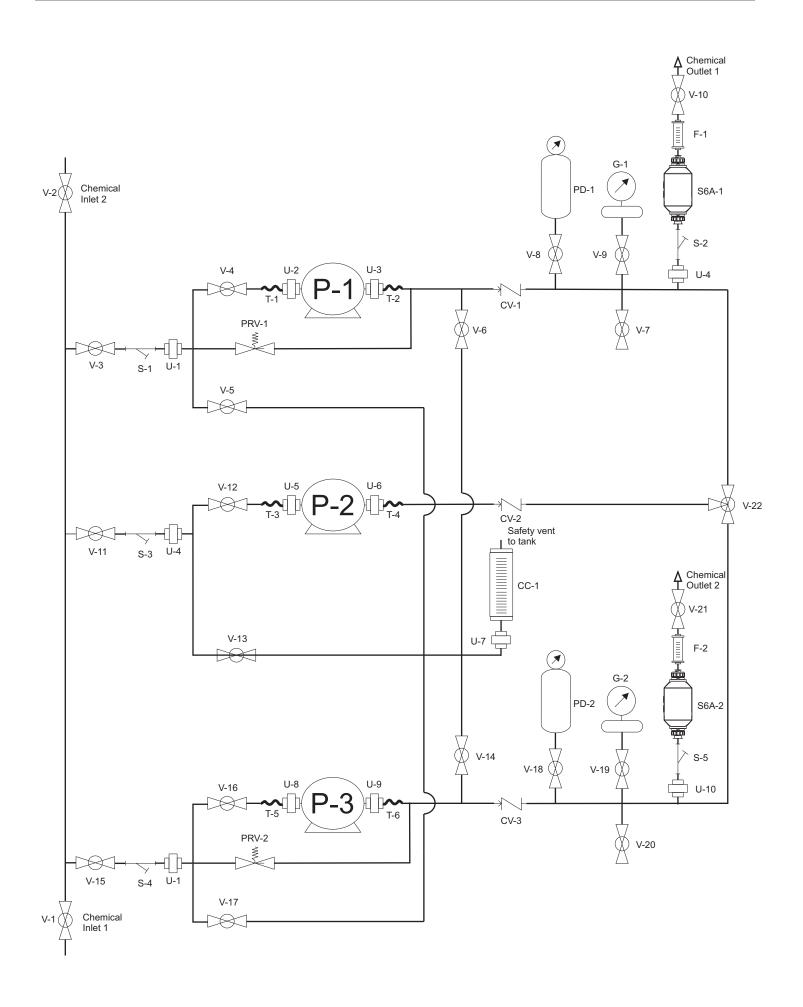
Close ball valves V-1, V-2, and V-14.

Open ball valve V-17 and V-21.

Note chemical solution level in the calibration cylinder.

To calibrate pump at maximum speed into your system, Press the prime button on pump P-3. The prime mode runs the pump at maximum speed for 60 seconds (1 minute) on all Blue-White ProSeries pumps.

To calibrate pump at your desired feed rate, you must pre-program your pump speed before running this routine. Please refer to the instruction manual for your pump to adjust feed rate and additional calibration instructions.



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10.0 WARRANTY

10.1 Limited Warranty

The pump is a quality product and is warranted for 24 months from date of purchase (proof of purchase is required). The skid will be repaired or replaced at our discretion. The pumps have a separate warranty and are not covered under this warranty.

10.2 What is not Covered

- > The pump(s). Refer to pump warranty page for information.
- > Removal, or re-installation, and any related labor charge.
- > Freight to the factory.
- > Skids that have been tampered with, or in pieces.
- > Damage to the skids that results from misuse, carelessness (such as chemical spills) on the enclosure, abuse, lack of maintenance, or alteration that is out of Blue-White's control.
- > Skids damaged by faulty wiring, power surges, or acts of nature.

Blue-White does not assume responsibility for any loss, damage, or expense directly or indirectly related to or arising out of the use of its products. Failure must have occurred due to defect in material or workmanship and not as a result of operation of the product other than in normal operation as defined in the pump operation manual.

The warranty status is determined by the product serial label and the sales invoice or receipt. The serial label must be on the product and be legible. The warranty status of the skid will be verified by Blue-White or a factory authorized service center.

10.3 Obtaining In-Warranty Repair

Contact the factory to obtain a RMA (Return Material Authorization) number. Carefully pack the system as instructed. Please enclose a brief description of the problem as well as the original invoice or sales receipt, or copy showing the date of purchase. Prepay all shipping costs. COD shipments will not be accepted. Warranty service must be performed by the factory or an authorized service center. Damage caused by improper packaging is the responsibility of the sender. When In-Warranty repair or replacement is completed, the factory pays for return shipping to the dealer or customer.

10.4 Product Use Warning

Blue-White products are manufactured to meet the highest quality standards in the industry. Each product instruction manual includes a description of the associated product warranty and provides the user with important safety information. Purchasers, installers, and operators of Blue-White products should take the time to inform themselves about the safe operation of these products. In addition, Customers are expected to do their own due diligence regarding which products and materials are best suited for their intended applications. Blue-White is pleased to assist in this effort but does not guarantee the suitability of any particular product for any specific application as Blue-White does not have the same degree of familiarity with the application that the customer/end user has. While Blue-White will honor all of its product warranties according to their terms and conditions, Blue-White shall only be obligated to repair or replace its defective parts or products in accordance with the associated product warranties. BLUE-WHITE SHALL NOT BE LIABLE EITHER IN TORT OR IN CONTRACT FOR ANY LOSS OR DAMAGE WHETHER DIRECT, INDIRECT, INCIDENTAL, OR CONSEQUENTIAL, ARISING OUT OF OR RELATED TO THE FAILURE OF ANY OF ITS PARTS OR PRODUCTS OR OF THEIR NONSUITABILITY FOR A GIVEN PURPOSE OR APPLICATION.

10.5 Chemical Resistance Warning

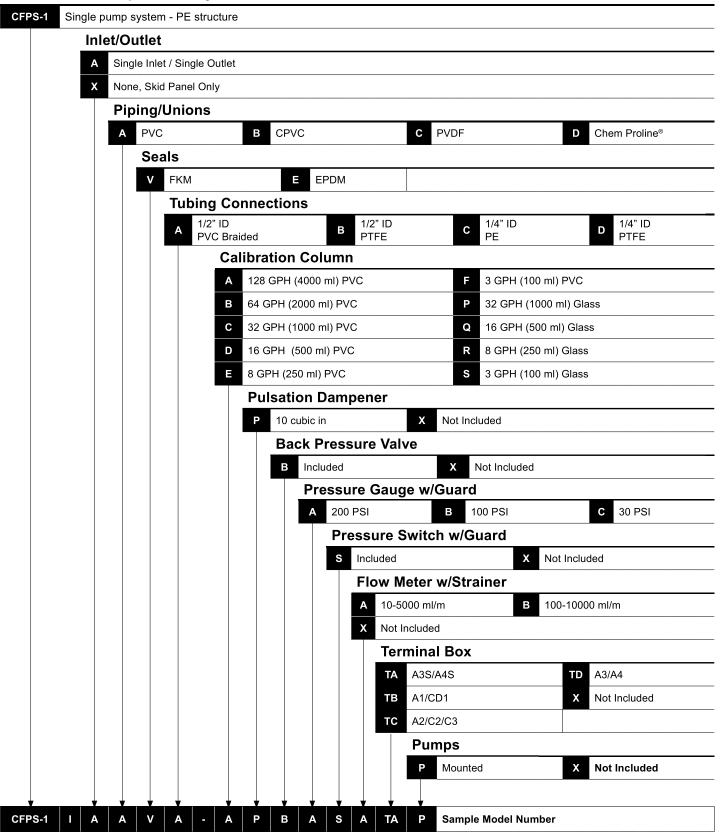
Blue-White offers a wide variety of wetted parts. Purchasers, installers, and operators of Blue-White products must be well informed and aware of the precautions to be taken when injecting or measuring various chemicals, especially those considered to be irritants, contaminants or hazardous. Customers are expected to do their own due diligence regarding which products and materials are best suited for their applications, particularly as it may relate to the potential effects of certain chemicals on Blue-White products and the potential for adverse chemical interactions.

Blue-White tests its products with water only. The chemical resistance information included in this instruction manual was supplied to Blue-White by reputable sources, but Blue-White is not able to vouch for the accuracy or completeness thereof. While Blue-White will honor all of its product warranties according to their terms and conditions, Blue-White shall only be obligated to repair or replace its defective parts or products in accordance with the associated product warranties.

BLUE-WHITE SHALL NOT BE LIABLE EITHER IN TORT OR IN CONTRACT FOR ANY LOSS OR DAMAGE, WHETHER DIRECT, INDIRECT, INCIDENTAL, OR CONSEQUENTIAL, ARISING OUT OF OR RELATED TO THE USE OF CHEMICALS IN CONNECTION WITH ANY BLUE-WHITE PRODUCTS.

11.0 Chem-Feed® Skid System Matrix

CHEM-FEED® Simplex Skid System Matrix - Industrial



NOTE: When ordering pumps for skids, pump head orientation is standard LEFT facing only.

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CHEM-FEED® Duplex Skid System Matrix - Industrial

CFP	S-2	oual p	ump syst	em - P	E struc	ure														
		In	let/Out	let																
		Α	Single	Inlet /	Single C	Outlet														
		В	Single	Inlet /	Dual Ou	ıtlet														
		Х	None,	Skid P	anel On	ly														
			Pipi	ng/Ui	nions															
			Α	PVC			B CPVC			С			C	PVDF			D (Chem Proline®		
				Seals	5					·										
				V F	KM				Е	EPDI	М									
				T	ubing	g Co	nn	ecti	ons											
						" ID						2" ID			С	1/4" ID			1/4" ID	
					PV	C Bra			. n C		Р	ΓFE				PE			PTFE	
						Α				Column 1000 ml) PV						0.0011/400 10.00		<i>'</i> C		
															F	3 GPH (100 ml) PVC				
						В				0 ml) F					Р	32 GPH (1000 ml) Glass 16 GPH (500 ml) Glass 8 GPH (250 ml) Glass 3 GPH (100 ml) Glass				
						С				0 ml) F				Q						
						D				ml) P					R					
						Ε							_		S					
													One				d. Contact factory for second dampener.)			r.)
							P		0 cubi			Ssure Valve				Not Included				
												e va	IV	e T	, .					
				B Included X Not Included																
									P			Gau	ge	e w/(Guard					
											00 PSI		_			00 PSI			C 30 PSI	
										P	ress	ure	S۱	witcl	h w/Gı	uard				
										S		luded				X	Not In	clude	ed ————————————————————————————————————	
											FI				w/Stra	iner				
											Α	10-	500	00 ml/ı	m	В	100-1	0000	ml/m	
											Х	Not	Ind	cluded	I					
												Те	rm	ninal	Box					
												TA		A3S/A	\4S			TD /	A3/A4	
												TE		A1/CI	D1			X	Not Included	
												TC		A2/C2	2/C3					
													_	Pun	nps					
														Р	Mounte	d		X	Not Included	
				<u> </u>	<u> </u>	<u> </u>	V	\ 		/		V								
CFP	S-2 I	I A	A	v .	Α -	Α	P		в	A S	S A	TA	1	Р	Sample	Model Nu	mber			

NOTE: When ordering pumps for skids, pump head orientation is standard LEFT facing only. *When ordering skid with pumps of different model numbers, please include complete model number of each pump and location on skid with order.

CHEM-FEED® Triplex Skid System Matrix - Industrial

CFPS-3	Triplel	pump s	system	ı - PE	struc	ture														
	In	let/O	utlet																	
	A	Sing	le Inle	et / Dua	al Out	let														
	В	Sing	le Inle	et / Trip	le Ou	ıtlet														
	Х	None	e, Skid	d Pane	l Only	/														
		– Pip	ing/	Unio	ns															
		Α	PVC	;			В	CF	PVC					C PVD)F			D (Chem Proline®	
			Sea	als																
			٧	FKM					Е	EPD	M									
				Tuk	oing	Со	nne	ctic	ns											
				Α	1/2"	ID						1/2" II				1/4" ID			1/4" ID	
					PVC	Brai						PTFE				PE			PTFE	
					ı	Cal	ibra													
						A				00 ml						3 GPH (100				
						В				0 ml)						32 GPH (10			5	
						С		32 GPH (1000 ml) PVC								Q 16 GPH (500 ml) Glass				
		D 16 GPH (500 ml) PVC												8 GPH (250 ml) Glass						
			Pulsation Dampener (Two dampeners provided)																	
											mp	ener	(1)			-	vide	a)		
			P 10 cubic in X Not Included																	
			Back Pressure Valve																	
			B Included X Not Included																	
			Pressure Gauge w/Guard																	
			A 200 PSI B 100 PSI C 30 PSI												C 30 PSI					
			Pressure Switch w/Guard																	
											s I	nclude	ed			X	Not	Include	d	
											<u> </u>	low	M	eter w/S	Strai	ner				
												A 1	0-50	000 ml/m		В	100-	10000	ml/m	
												X N	ot Ir	ncluded						
												<u> </u>	err	minal B	ох					
												-	ГА	A3S/A4S	3			TD A	\3/A4	
													ГВ	A1/CD1				X 1	Not Included	
													ГС	A2/C2/C3	3					
														Pumps	s					
														P Mo	ounted			X	Not Included	
						•			,		<u> </u>	<u> </u>								
CFPS-3	I A	A	V	A	-	Α	Р	В		4	s	A -	ΓΑ	P Sa	mple	Model Num	nber			

NOTE: When ordering pumps for skids, pump head orientation is standard LEFT facing only. When ordering skid with pumps of different model numbers, please include complete model number of each pump and location on skid with order.

Notes

Notes



Users of electrical and electronic equipment (EEE) with the WEEE marking per Annex IV of the WEEE Directive must not dispose of end of life EEE as unsorted municipal waste, but use the collection framework available to them for the return, recycle, recovery of WEEE and minimize any potential effects of EEE on the environment and human health due to the presence of hazardous substances. The WEEE marking applies only to countries within the European Union (EU) and Norway. Appliances are labeled in accordance with European Directive 2002/96/EC.

Contact your local waste recovery agency for a Designated Collection Facility in your area.



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