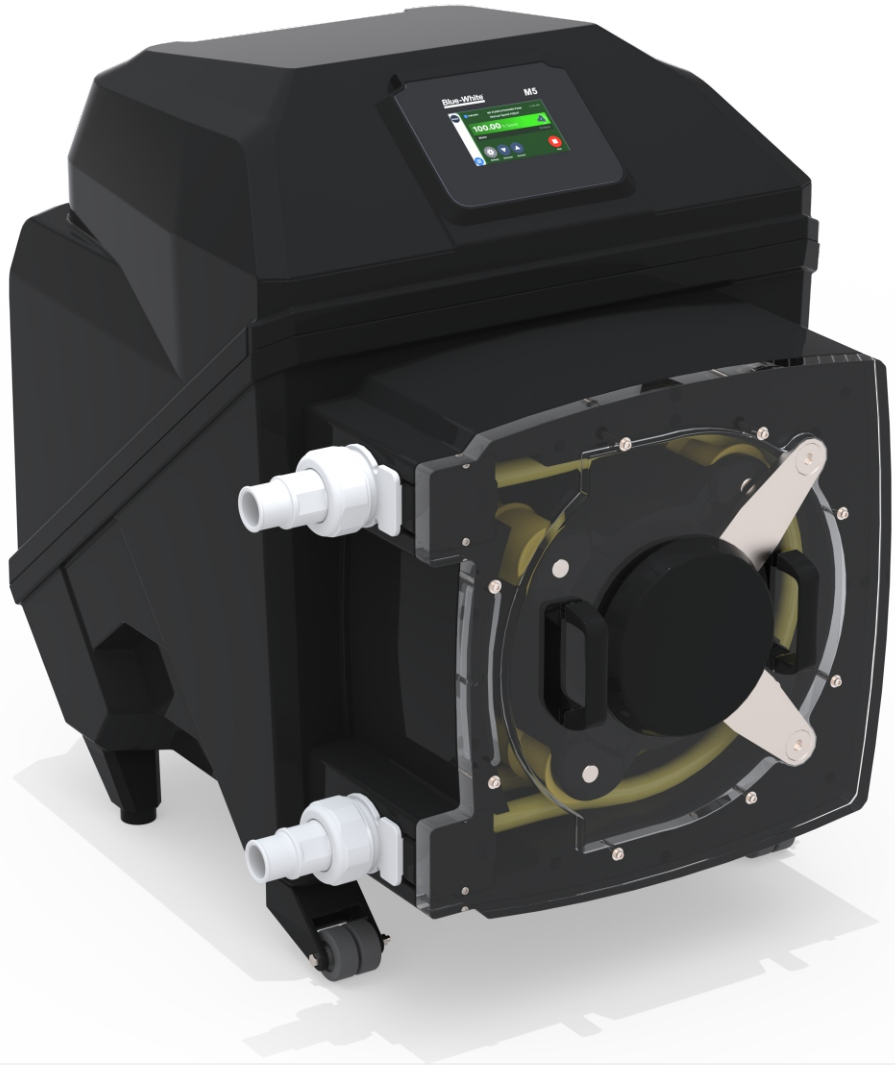
Blue-White®

Operating Manual

FLEXFLO®

Peristaltic Metering Pump



Series M5

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READ THE ENTIRE OPERATING MANUAL PRIOR TO INSTALLATION AND USE.

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Congratulations on purchasing the M5 FLEXFLO® variable speed Peristaltic Metering Pump.

Your FLEXFLO® M5 pump is pre-configured for the tubing that shipped with your metering pump. The tubing assembly has an Identification number printed for easy re-order.

Please Note: Your new pump has been pressure tested at the factory with clean water before shipping. You may notice trace amounts of clean water in the pre-installed tube assembly. This is part of our stringent quality assurance program at Blue-White Industries.

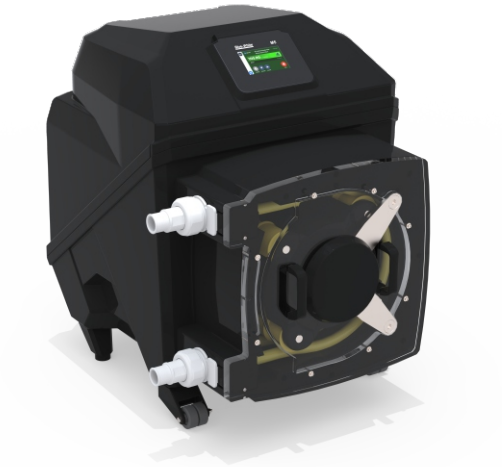
For more information please visit us at: www.blue-white.com

For videos and tutorials please visit as at:
https://www.blue-white.com/resources/videos

1.1 What's In The Box

The following items are included with every M5 peristaltic metering pump:

M5 Peristaltic Pump
with complete tube element installed.



(1) USB Flash Drive With Instruction Manual

(1) Power Cord

(1) Spare Tube Kit - Tube Kit attaches to existing tube element manifold. Do not discard manifold when replacing tubes.

(1 set) Floor Mounting Brackets

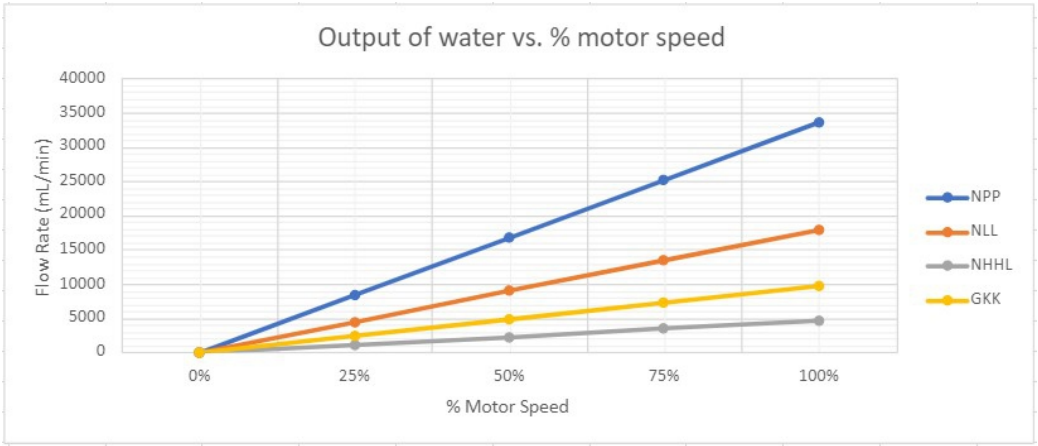
ENGINEERING SPECIFICATIONS

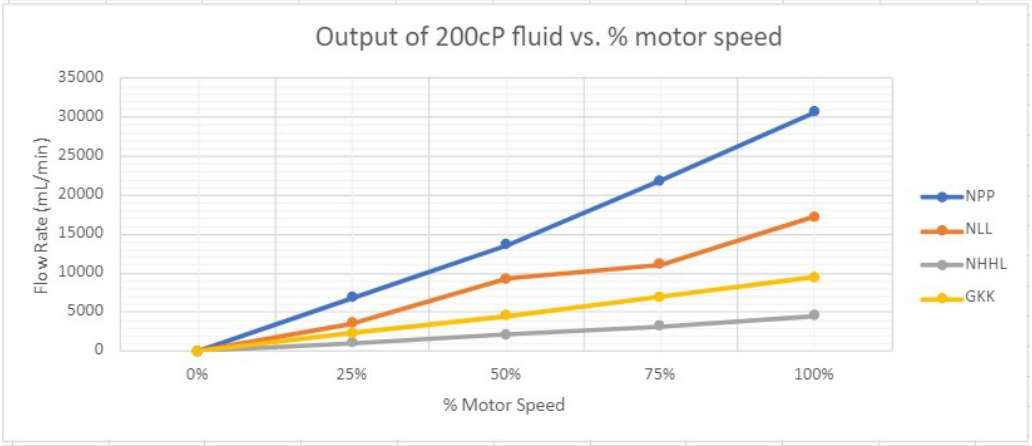
M5

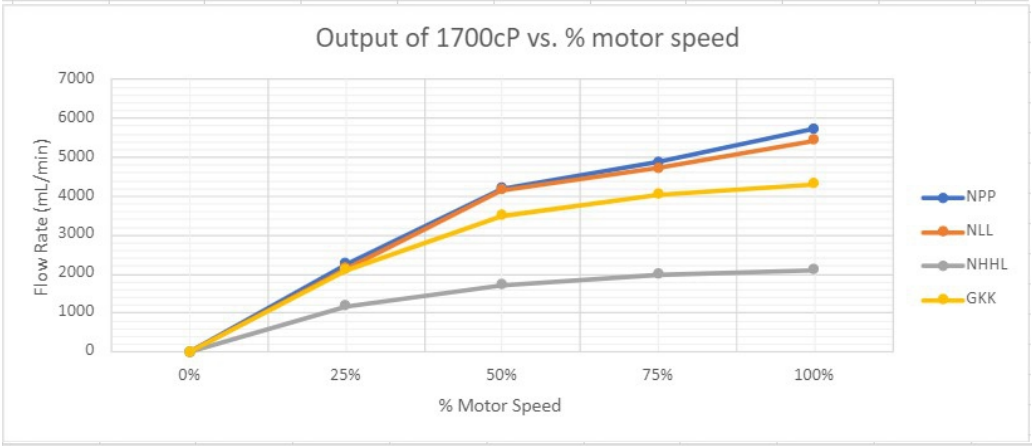
Maximum Working Pressure (excluding pump tubes)	65 psig (4.4 bar)
	NOTE: See individual pump tube assembly maximum pressure ratings.
Maximum Fluid Temperature (excluding pump tubes)	185 °F (85 °C)
	NOTE: See individual pump tube assembly max. temperature ratings.
Maximum Viscosity	12,000 Centipoise
Maximum Suction Lift	30 ft. Water, 0 psig (9.14 m, 0 bar)
Ambient Operating Temperature	14 °F to 115 °F (-10 °C to 46 °C)
Ambient Storage Temperature	-40 °F to 158 °F (-40 °C to 70 °C)
Operating Voltage	115VAC/60Hz, 1ph (5.2A)
	230VAC/60Hz, 1ph (2.6A)
	220VAC/50Hz, 1ph (2.6A)
	240VAC/50Hz, 1ph (2.6A)
	230VAC/50Hz, 1ph (2.6A)
Power Cord Options (removable - 6’ length standard)	115V60Hz = NEMA 5/15 (USA)
	230V60Hz = NEMA 6/15 (USA)
	220V50Hz = CEE 7/VII (EU)
	240V50Hz = AS 3112 (Australia/New Zealand)
	230V50Hz = BS 1363/A (UK)
Motor	Brushless DC, .6 hp
Motor Speed Adjustment Range	10,000:1 (0.01% - 100% motor speed) Max RPM = 75
Motor Speed Adjustment Resolution	0.1% increments > 1% motor speed and < 100%
	0.01% increments < 1% motor speed
Display	5” touchscreen color LCD, UV resistant.
Display Languages	English, Spanish, French, German, and Portuguese selectable
Maximum Overall Dimensions	25.7”W x 30.1”H x 32.8”D (65.2W x 76.4H x 83.3D cm)
Product Weight	178 lb. (80.7 Kg)
Security	Programmable 6-digit password
Approximate Shipping Weight	340 lb. (154 Kg)
Enclosure	IP66, Kydex, NEMA 4X
RoHS Compliant	Yes
Standards	cETLus, CE, NSF61

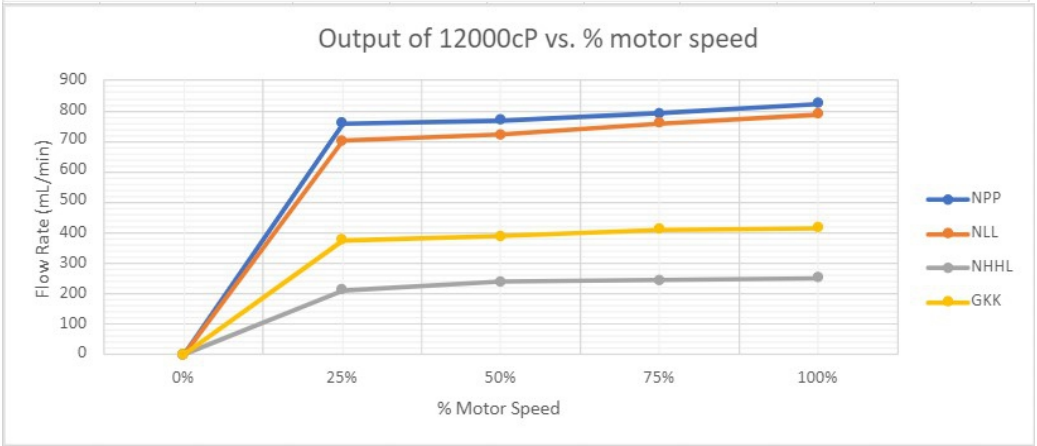
2.1 OUTPUT VERSUS FLUID VISCOSITY

Fluid viscosity and motor RPM both have an effect on fluid output. Please contact factory for charts and information for your application. All testing was conducted with a three foot suction lift.









Non-wetted Components:

Enclosure: Kydex

Pump Head: GF Noryl

Pump Head Cover: Acrylic

Permanently lubricated sealed motor shaft support ball bearing.

Cover Screws: Stainless steel, polypropylene cap

Roller Assembly:

Rotor: GF Noryl

Rollers: Nylon

Roller Bearings: SS Ball bearings

Motor Shaft: Chrome plated steel

TFD System Sensor: Hastelloy C-276

Power Cord: 3 conductor, SJTW-A water-resistant

Mounting Brackets and Hardware: 316 Stainless steel

Wetted Components:

Pump Tube Assembly:

Tubing: Flex-A-Prene® or Flex-A-Thane®

Adapter Fittings: Polypropylene

O-Rings: FKM (Optional EP)

** Flex-A-Prene® and Flex-A-Thane® tubing comply with FDA 21 CFR, 117.2600 criteria for food processing.

Ancillary Items Not Included (sold separately):
Suction Tubing/Pipe, Discharge Tubing/Pipe, Injection Fittings, Foot Valves/Strainers, Quick Disconnect Valves, or Communications Wire/Cable.

4.1 Agency Listings

This pump is ETL listed to conforms to the following: UL Standard 778 as a motor operated water pump. CSA Standard C22.2 as process control equipment

This pump complies to the Machinery Directive 2006/42/EC, BS, EN 60204-1, Low Voltage Directive 2014/35/EU BS EN 61010-1, EMC Directive 2014/30/EU, BS EN 50081-1/BS EN 50082-1.

This pump is certified to NSF/ANSI Standard 61- Drinking Water System Components - Health Effects

Symbol	Description
	Warning (Risk of electric shock)
	Caution (Refer to the user's guide)
	Ground, Protective Conductor Terminal

ENCLOSURE RATING

NEMA 4X Constructed for either indoor or outdoor use to provide a degree of protection to personnel against incidental contact with enclosed equipment; to provide a degree of protection against falling dirt, rain, sleet, snow, windblown dust, splashing water, and hose-directed water; and that will be undamaged by external formation of ice on enclosure.

Ip66 No ingress of dust; complete protection against contact. Water projected in powerful jets against enclosure from any direction shall have no harmful effects.

CAUTION The pump should be serviced by qualified persons only. If equipment is used in a manner not specified in this manual, the protection provided by the equipment may be impaired.

CAUTION This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety."Children should be supervised to ensure that they do not play with the appliance.

CAUTION Always wear protective clothing, face shield, safety glasses and gloves when working on or near your metering pump. Additional precautions should be taken depending on solution being pumped. Refer to MSDS precautions from your solution supplier.

CAUTION All diagrams are strictly for guideline purposes only. Always consult an expert before installing metering pump on specialized systems. Metering pump should be serviced by qualified persons only.

CAUTION Check system pressure and piping/tubing pressure limits before installing.

CAUTION The pump should be supplied by an isolating transformer or RCD (operating current less or equal 30 mA).

CAUTION When pumping chemicals that off-gas, do leave chemicals in pump for extended periods of non-use. These chemicals can expand and damage tubes, pump, and piping. Flush when not is use.

5.1 Mounting Location

1. Choose an area located near the chemical supply tank, chemical injection point, and electrical supply. Also, choose an area where the pump can be easily serviced.

2. Finding a secure surface and mount the pump close to the injection point. Keep the inlet (suction) and outlet (discharge) tubing as short as possible. Longer discharge tubing increases back pressure at pump head.

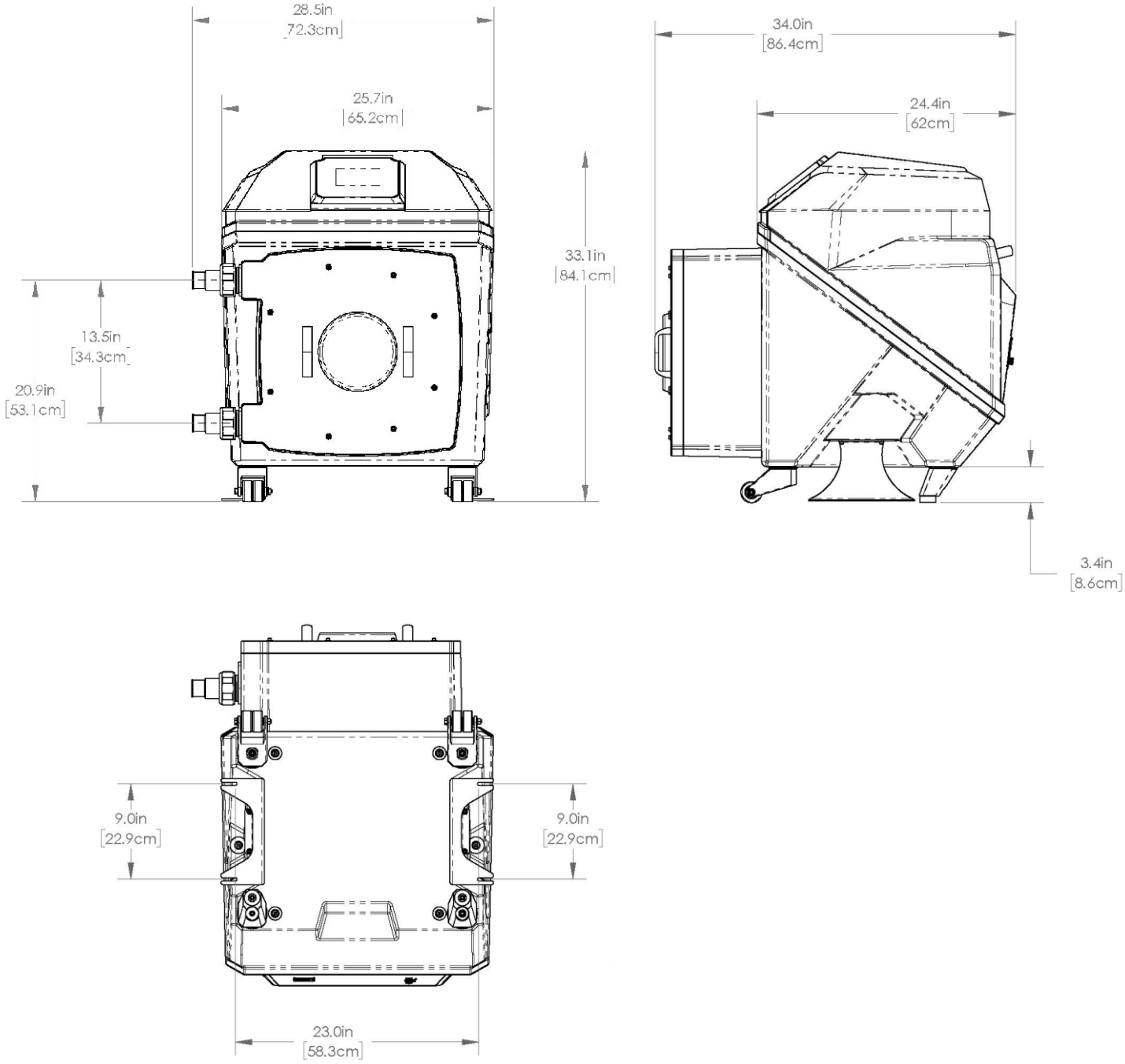
NOTE: Mounting the pump lower than the chemical container will gravity-feed chemical into it. This "flooded suction" installation will reduce output error due to increased suction lift. A shut-off valve, pinch-clamp, or other means to halt gravity-feed to the pump must be installed during servicing.

NOTE: Install a back flow prevention check valve at the discharge side of the pump to prevent the system fluid from flowing back through pump during tube replacement or during tube rupture.

NOTE: It is recommended to have a pressure relief valve at the discharge side of the of pump to prevent premature wear and damage to the pump tube, in the event that the discharge line becomes blocked.

NOTE: The pump does not require back pressure. Keep the discharge pressure as low as possible to maximize the tube life.

5.2 Pump Dimensions



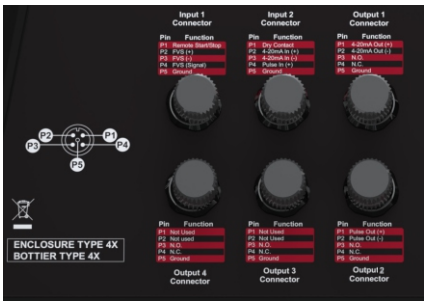
5.3 Input Power Connections

WARNING	Risk of electric shock – cord connected models are supplied with a grounding conductor and grounding-type attachment plug. To reduce risk of electric shock, be certain that it is connected only to a properly grounded, grounding-type receptacle.
WARNING	Electrical connections and grounding (earthing) must conform to local wiring codes.
WARNING	Risk of electric shock - Disconnect electricity before removing the wiring compartment cover.

- Be certain to connect pump to proper supply voltage. Using incorrect voltage will damage pump and may result in injury. Voltage requirement is printed on pump serial label.
- Input power range is 96VAC to 264VAC 50/60 Hz.
- Voltage Selection is automatically detected and adjusted by power supply. No mechanical switch necessary.
- Use voltage your power cord is rated for.
- Power cord models are supplied with a ground wire conductor and a grounding type attachment plug (power cord). To reduce risk of electric shock, be certain that power cord is connected only to a properly grounded, grounding type receptacle.
- Be sure all M12 wiring cable glands are properly installed and sealed.
- Never strap control (input / output) cables and power cables together.
- **Power Interruption:** This pump has a user programmable auto-restart feature which will can either restore the pump to the operating state it was in when power was lost or require a user action to restart.

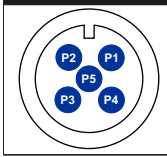
Note: *When in doubt regarding your electrical installation, contact a licensed electrician.*

5.4 Wiring Terminals and I/O Schematics

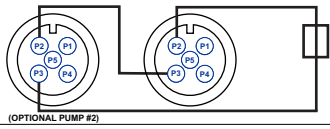
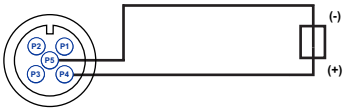
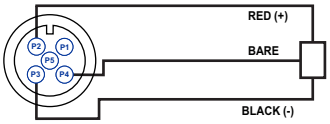
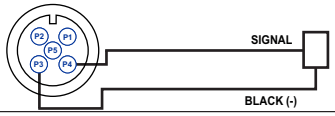
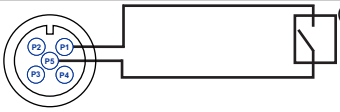
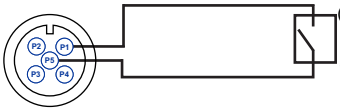
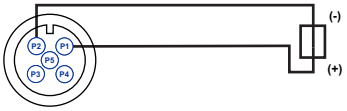
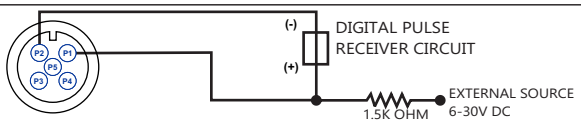
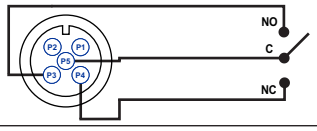
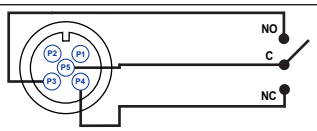
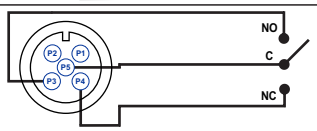
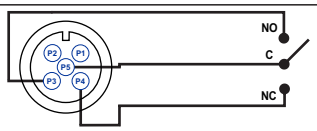


WARNING

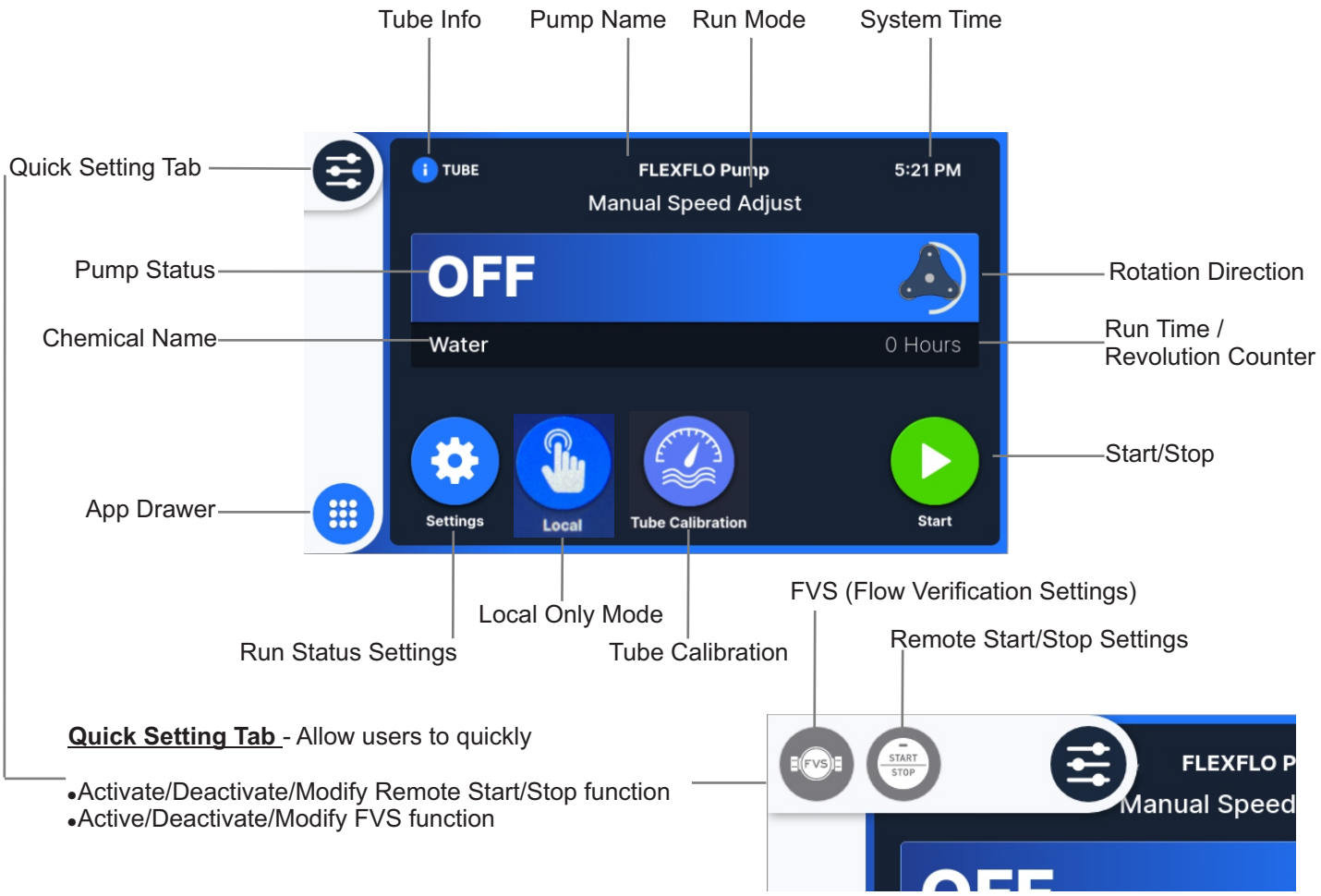
Risk of electric shock - All wiring must be insulated and rated 300V minimum.

KIT-M12 WIRING INSTRUCTIONS		
DIAGRAM	PIN #	WIRE
	PIN 1	BROWN
	PIN 2	WHITE
	PIN 3	BLUE
	PIN 4	BLACK
	PIN 5	GRAY

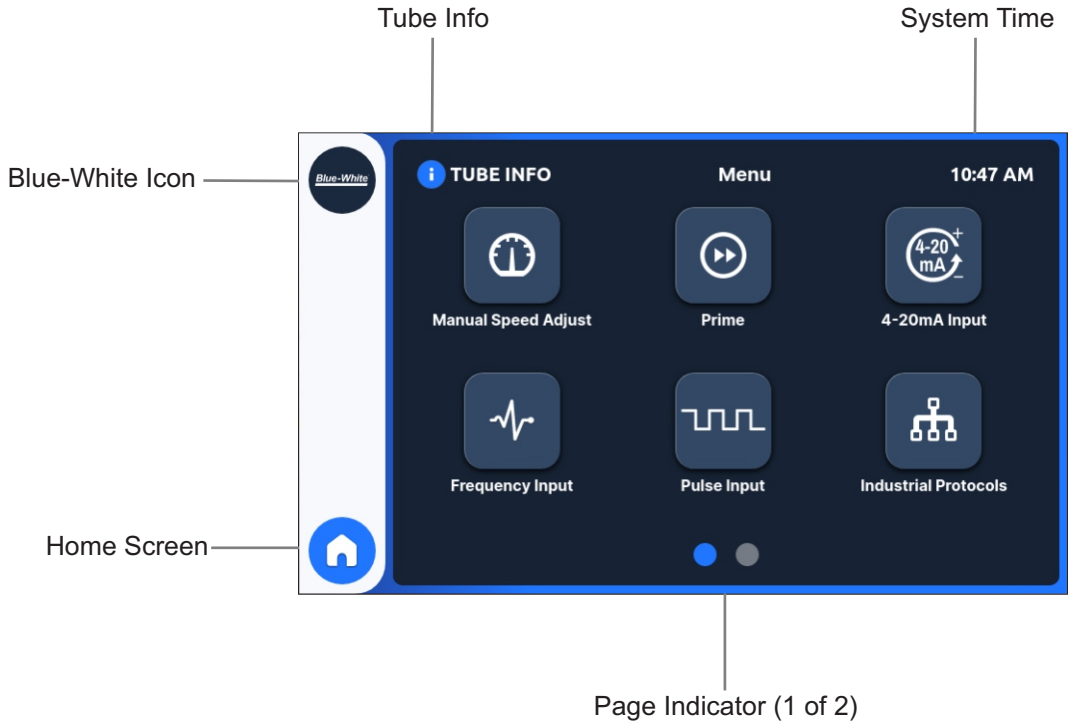
Shielded cables should be used on all input signal wires.

FUNCTION	M12 Connector	PIN #	RATING	BLOCK DIAGRAM
INPUT: 4-20 mA	INPUT #2	2	(+) POSITIVE	 (+) ACTIVE 4-20mA TRANSMITTER SOURCE (-) (OPTIONAL PUMP #2) Single or dual pump (series) input. Loop voltage must not exceed 24 Volts. Minimum excitation voltage = 15V
		3	(-) NEGATIVE	
INPUT: FREQUENCY, AC SINE WAVE, TTL, CMOS	INPUT #2	4	(+) POSITIVE	 (-) FREQUENCY TRANSMITTER SOURCE (+)
		5	(-) NEGATIVE	
INPUT: FVS SYSTEM (FLOW VERIFICATION SENSOR) FV SENSOR ONLY	INPUT #1	2	(+) POSITIVE	 RED (+) BARE BLACK (-) BLUE-WHITE FVS SENSOR
		3	(-) NEGATIVE	
		4	SIGNAL	
INPUT: FVS SYSTEM (FLOW VERIFICATION SENSOR) FS or FP MICRO-FLO FLOWMETER ONLY	INPUT #1	2	(+) POSITIVE	 SIGNAL BLACK (-) BLUE-WHITE MICRO-FLO FLOWMETER PULSE OUTPUT
		3	(-) NEGATIVE	
		4	SIGNAL	
INPUT: REMOTE START/STOP DRY CONTACT C PRIMARY	INPUT #1	1	(+) POSITIVE	 (+) OPEN CIRCUIT IMPEDANCE MUST BE GREATER THAN (-) 50K OHM
		5	(-) NEGATIVE	
INPUT: AUTO-PRIME/ DRY CONTACT C SECONDARY	INPUT #2	1	(+) POSITIVE	 (+) OPEN CIRCUIT IMPEDANCE MUST BE GREATER THAN (-) 50K OHM
		5	(-) NEGATIVE	
OUTPUT: 4-20 mA	OUTPUT #1	1	(+) POSITIVE	 (-) 4-20mA RECEIVER 600 OHM LOAD MAX. (+)
		2	(-) NEGATIVE	
OUTPUT: FREQUENCY- OPEN COLLECTOR	OUTPUT #2	1	(+) POSITIVE	 (-) DIGITAL PULSE RECEIVER CIRCUIT (+) 1.5K OHM EXTERNAL SOURCE 6-30V DC
		2	(-) NEGATIVE	
OUTPUT: CONTACT CLOSURE #1	OUTPUT #1	3	NORMALLY OPEN	 NO C NC SWITCH LOAD 1 AMP MAX @ 125V AC 0.8 AMP MAX @ 30V DC
		4	NORMALLY CLOSED	
		5	COMMON (GROUND)	
OUTPUT: CONTACT CLOSURE #2	OUTPUT #2	3	NORMALLY OPEN	 NO C NC SWITCH LOAD 1 AMP MAX @ 125V AC 0.8 AMP MAX @ 30V DC
		4	NORMALLY CLOSED	
		5	COMMON (GROUND)	
OUTPUT: CONTACT CLOSURE #3	OUTPUT #3	3	NORMALLY OPEN	 NO C NC SWITCH LOAD 1 AMP MAX @ 125V AC 0.8 AMP MAX @ 30V DC
		4	NORMALLY CLOSED	
		5	COMMON (GROUND)	
OUTPUT: RELAY 6 AMP	OUTPUT #4	3	NORMALLY OPEN	 NO C NC SWITCH LOAD 6 AMP MAX @ 250V AC 5 AMP MAX @ 30V DC
		4	NORMALLY CLOSED	
		5	COMMON (GROUND)	

6.1 HOME SCREEN LAYOUT

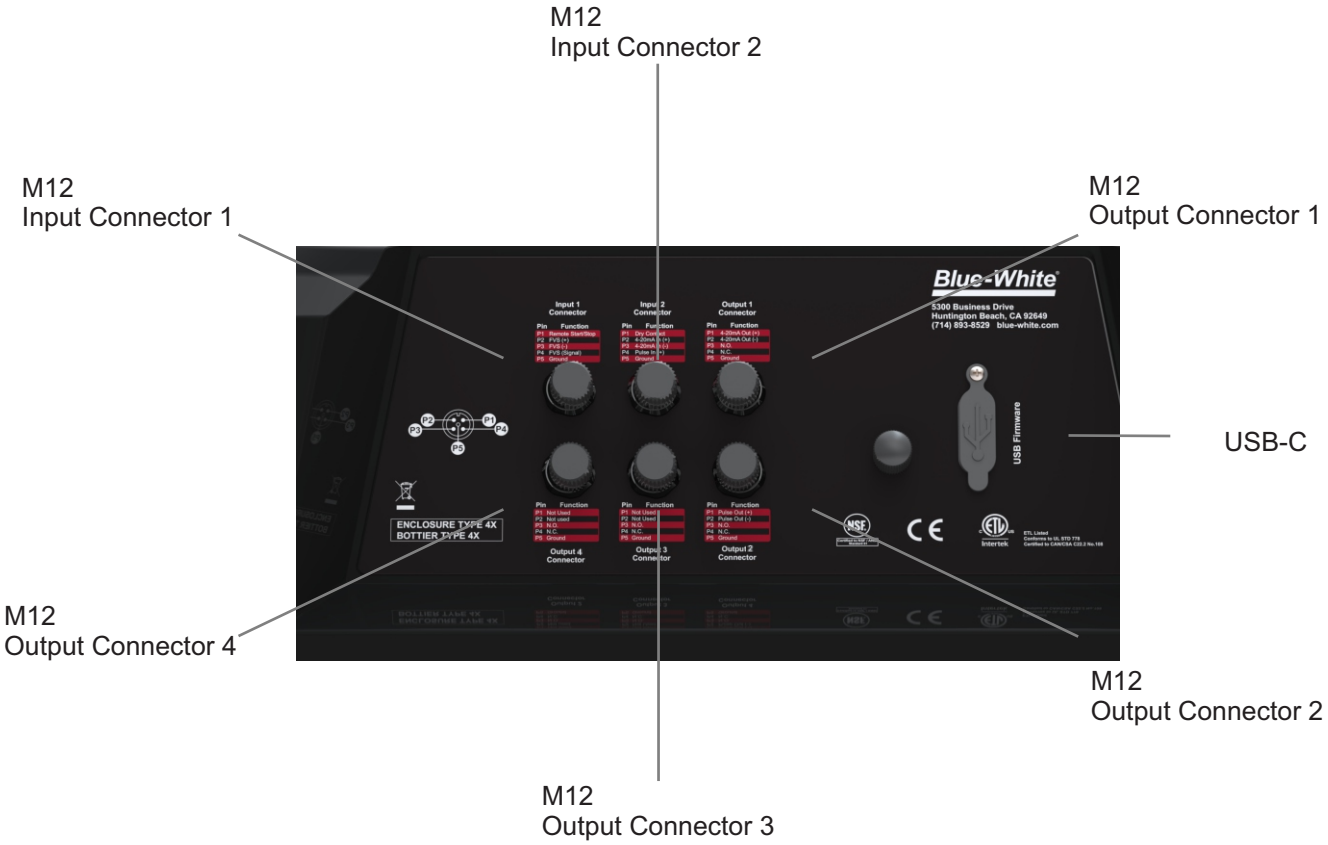


6.2 APP SCREEN LAYOUT



6.3 M12 Connector

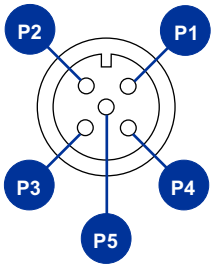
Pump (Rear Upper Panel)



6.4 IO Connection

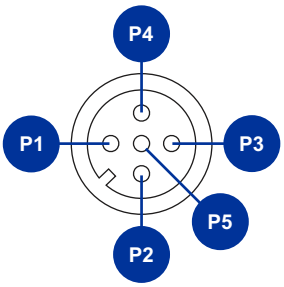
Pump (Rear Lower Panel)

6.5 M12 Connector



M12 Input/Output Connector

See page 13 for wiring instruction



M12 Profibus Connector

M12 Input Connector 1

PIN	Function	Specifications	Reference
P1	Remote Start/Stop	No Voltage	
P2	FVS (+)	15 VDC @ 60 mA Supply	Power FVS Sensor
P3	FVS (-)	DC GND (0 VDC)	FVS Ground Input
P4	FVS (Signal)	Input Signal	FVS Input Signal
P5	Ground	DC Ground	0 VDC

M12 Input Connector 2

PIN	Function	Specifications	Reference
P1	Auto Prime/ Secondary Input	N.O. Dry Contact Closure	Open= Stop Gnd= Run
P2	4-20mA In (+)	120Ω Impedance Loop Ref. to Ground	Voltage = 15VDC to 24VDC
P3	4-20mA In (-)	DC GND (0 VDC)	
P4	Pulse In (+)	0-1000 Hz (AC. Square Wave) Ref. to Ground	
P5	Ground	DC GND (0 VDC)	

M12 Output Connector 1

PIN	Function	Specifications	Reference
P1	4-20mA Out (+)		250Ohm max load
P2	4-20mA Out (-)	DC GND (0 VDC)	
P3	N.O.	Contact Closure Output #1, NO Contact 1 Amp @ 125 VAC	.8 Amp Max @ 30VDC 1 Amp @ 125 VAC
P4	N.C.	Contact Closue Output #1, N.C. Contact	.8 Amp Max @ 30VDC 1 Amp @ 125 VAC
P5	Ground	Contact Closure Output #1, COM Contact	

M12 Output Connector 2

PIN	Function	Specifications	Reference
P1	Pulse Out (+)	0-1000 Hz (AC. Square Wave) Ref. to Ground	
P2	Pulse Out (-)	DC GND (0 VDC)	
P3	N.O.	Contact Closure Output #2, N.O. Contact	.8 Amp Max @ 30VDC 1 Amp @ 125 VAC
P4	N.C.	Contact Closure Output #2, N.C. Contact	.8 Amp Max @ 30VDC 1 Amp @ 125 VAC
P5	Ground	Contact Clsoure Output #2, COM Contact	

M12 Output Connector 3

PIN	Function	Specifications	Reference
P1	Not Used		
P2	Not Used		
P3	N.O.	Contact Closure Output #3, N.O. Contact	.8 Amp Max @ 30VDC 1 Amp @ 125 VAC
P4	N.C.	Contact Clsoure Output #3, N.C. Contact	.8 Amp Max @ 30VDC 1 Amp @ 125 VAC
P5	Ground	Contact Closure Output #3, COM Contact	

M12 Output Connector 4

PIN	Function	Specifications	Reference
P1	Not Used		
P2	Not Used		
P3	N.O.	Relay Out, N.O. Contact	6 Amp Max @ 250VAC, 5 Amp MAX @ 30VDC
P4	N.C.	Relay Out, N.C. Contact	6 Amp Max @ 250VAC, 5 Amp MAX @ 30VDC
P5	Ground	Relay Out, COM Contact	

M12 Profibus Connector

PIN	Function	Specifications	Reference
P1	VP		+5V supply for terminating resisters
P2	RxD/TxD-N		Data line minus (A-line)
P3	DGND		Data ground
P4	RxD/TxD-P		Data line plus (B-line)
P5	Shield		Ground connection

Note:

M12 connectors not included with product.

Input/Output Connectors requires any A-Type M12 connector with 5 position female sockets

Profibus Connectors requires any B-Type M12 connector with 5 position female sockets

If the pump is the last bus device connected to the PROFIBUS cable it must be terminated using terminating resistor (PROFIBUS standard EN 50170).

7.1 Powering On The Pump

The M5 is equipped with a rocker switch to power ON/OFF the pump. Ensure that the power cord is securely plugged into the corresponding power source before powering on the pump.

“I” is pressed to turn on the pump

“O” is pressed to turn off the pump

7.2 Welcome Screen

The first time the pump is powered on, or after a factory reset, the pump will boot up to the Welcome Screen. Follow the onscreen instructions to configure your M5 pump. Refer to section 11 of this manual to change any of these options after you have finished the initial configuration.

Welcome Screen Configuration

1
Local Language

2
Set Time
- Local Date
- Local Time Zone
- Local Time

3
Set Name
- Pump Name
- Chemical Name

4
Set Units
- Unit of Volume
- Unit of Time

5
Set Tube Type

6
Set User Password

8.1 Manual Speed Adjust

This input mode allows the user to set a specific speed and the pump will run at that speed until stopped. There are up and down arrows on the home screen to incrementally adjust the speed of the motor.

Default: Percent motor speed.

Also Available: Percent motor speed
RPM
Flow rate

To Enable Manual Speed Adjust:

1

Open the **App Drawer**

2

Select **Manual Speed Adust**

3

Select **Start** to enable Manual Speed

4

Tap on the feed rate to cycle through to the option you want to manually adjust

- Percent motor speed
- RPM
- Flow rate

5

Adjust manual speed by selecting **Increase** or **Decrease**

Option: Stop pump and select settings to input desired motor speed.

Confirm by pressing “Save”

8.2 4-20mA Input

This input mode allows the user to set a range of mA input signals to a given motor speed, flow rate or rpm. Used to remotely control the pump with an incoming 4-20mA signal.

Four points on the slope must be defined:

1) a low mA value
2) an output rate at the low mA value
3) a high mA value
4) an output rate at the high mA value

Default settings: 4mA = 0% motor speed
20mA = 100% motor speed

To Enable 4-20mA Input:

1
Open the **App Drawer**

2
Select **4-20mA Input**

3
Select **Settings** to adjust 4-20mA input values

4
Confirm by selecting **Save**

5
Select **Start** to enable 4-20mA Input

Option: Stop the pump and select the graph icon to easily adjust sliders to desired settings

Confirm by pressing “Save”

8.3 Frequency Input

This input mode is used to remotely control the pump with an incoming high speed frequency signal.

Four points on the slope must be defined:

1) a low Hz value
2) an output rate at the low Hz value
3) a high Hz value
4) an output rate at the high Hz value

Default settings: 0 (Hz) = 0% motor speed
1000 (Hz) = 100% motor speed

To Enable Frequency Input:

1
Open the **App Drawer**

2
Select **Frequency Input**

3
Select **Settings** to adjust Frequency Input

6
Confirm by pressing **Save**

5
Select **Start** to enable Frequency Input

Option: Stop pump and select graph icon to easily adjust sliders to desired settings

Confirm by pressing “Save”

8.4 Pulse Input

This input mode allows the user to trigger the pump to dispense a measured amount of chemical (Amount Per Trigger) over a specific period of time (Pump On Time), after a specific number of pulses (Pulses Count Trigger). Used to remotely control the pump with an incoming pulse signal.

Default settings: Pulse Count Trigger = 1

Pump On Time = 2.5 seconds

Amount Per Trigger = Fluid supplied per trigger

To Enable Pulse Input:

1

Open the **App Drawer**

2

Select **Pulse Input**

3

Select **Settings** to adjust Pulse Input

- Input value for Pulse Count Trigger
- Input value for Amount Per Trigger
- Input value for Pump On Time

4

Confirm by pressing **Save**

5

Select **Start** to enable

6

Pump will be in **Standby Mode**

8.5 Remote Start/Stop

This input mode is used to remotely start and stop the pump using a close=stop or open=stop signal.

Primary Remote Switch - Used to Start/Stop the pump

Secondary Remote Switch - Used in conjunction with a pressure switch or level switch (M12 Input Connector 2) - Will stop pump if closed.

Default settings: Disabled

Dry Contact Closure (no voltage required)

To Enable Remote Start/Stop:

1 Open the **App Drawer**

2 Select **Settings**

3 Select **Remote Start/Stop**

4 Set **Remote Switch**

- Disable
- Normally Open (Closed to stop the pump)
- Normally Closed (Open to stop the pump)

5 Set **Secondary Remote Switch**

- Disable
- Enable

6 Confirm by pressing **Save** Pump will be in Standby Mode.

Note: Remote Start/Stop can also be accessed via the Quick Setting Tab on the Home Screen

IMPORTANT: To begin operation, press the START button to place pump in STANDBY. The display background will turn yellow indicating the pump has been stopped remotely. When the pump is started by the remote contact, the display background will turn green.

IMPORTANT: If the Remote Start/Stop Input is enabled, the pump will display STANDBY if the pump has been stopped by the Remote Start/Stop. **Please use caution in this mode as the pump may Start at anytime. If you must perform maintenance to the pump, Press STOP button.**

8.6 Set FVS (Flow Verification System)

This input mode is used to monitor the pump fluid input. If the pump does not dispense fluid when pump head rotor is turning, the pump will go into an alarm mode and stop. FVS requires a sensor that is connected to the inlet of the pump to monitor the fluid input. Blue-White offers two flow verification sensors: The MS6 & The MICRO-FLO Flow Meter that easily install into the inlet of the M5.

Default settings: Disabled

When enabled set trigger display (in seconds)

To Enable FVS:

1 Open the **App Drawer**

2 Select **Settings**

3 Select **FVS**

4 Enable **FVS Input**

5 Set **Desired Trigger Delay** (1-1000 seconds)

6 Confirm by pressing **Save**

Note: FVS Settings can also be accessed via the Quick Setting Tab on the Home Screen

8.7 Prime

This mode allows the user to prime the pump at 100% motor speed for sixty seconds. After the prime is complete the pump will remain in this mode ready to be primed again.

To exit: select another input method.

To Prime The Pump:

1
Open the **App Drawer**

2
Select **Prime**

3
Select **Start** to Prime the pump

4
Pump will run at 100% motor speed for sixty seconds

5
Pump will remain in **Prime Input**

8.8 Auto-Prime

This mode will allow the user to prime the pump remotely using the dry contact. Both prime duration and percent motor speed is configurable.

Default settings: 60 Seconds at 100% Motor Speed

To Enable Auto-Prime:

1
Open the **App Drawer**

2
Select **Settings**

3
Select **Auto-Prime**

4
Enable **Auto-Prime**

5
Input Values
- Prime duration (in seconds)
- Percent Motor Speed

6
Select **Save** to save the settings

8.9 Time of Day

This mode allows the user to run the pump at a specific motor speed for a specific length of time beginning at a specific time of day.

Three values to be defined:

1) Percent Motor Speed
2) Run time (in minutes)
3) Time of Day that the pump will turn on

To Enable Time of Day:

1

Open the **App Drawer**

2

Select **Time of Day**

3

Select **Settings** to configure

4

Input Values

- Motor Speed (percentage)
- Run Time (in minutes)
- Time of Day

5

Select **Save** to save the settings

Verify the time on the pump is in synch with your local time zone

8.10 Revolution Alarm

This mode will allow the user to set an alert once a set number of revolutions has been reached. One of the primary factors effecting tube life is the number of revolutions the tube has operated. A revolution alarm set point can be inputted which will alert the user when the tube should be serviced. When the set point is reached, the pump will display “Revolution Count Exceeded” however **THE PUMP WILL NOT STOP**

Default settings: Amount will vary depending on tube that is installed

---

To Enable Revolution Alarm:

1

Open the **App Drawer**

2

Select **Settings**

3

Select **Revolution Alarm**

4

Enable **Revolution Alarm**

5

Input Values

- Amount of Revolutions

6

Select **Save** to save the settings

8.11 Passcode

This setting is used to enable/disable the passcode, adjust the passcode time out and set or change the User Passcode.

Default settings: Pump will lockout after 30 seconds

To Input a Passcode:

1
Open the **App Drawer**

2
Open **Settings**

3
Open **Passcode**

4
Enable Passcode

5
Select **User Passcode** and create new a six digit code.

6
Confirm by pressing **Save**

Lost password? Email customerservice@blue-white.com to have your password reset

8.12 Local Only Mode

This mode will allow the user to put the pump into a state where all remote input signals are disabled. The pump may only be operated and run manually (Manual Speed Adjust) at the pump.

Features disabled are : Remote Start/Stop, 4-20ma Input, Frequency Input, Pulse Input, Auto Prime.

To Enable Local Only Mode:

1 **Stop the Pump**

2 Press **Local Only Key**

3 **Local Mode is Enabled** and “Local” will be displayed

To Disable Local Only Mode:

1 **Stop the Pump**

2 Press **Local Only Key**

3 **Local Mode is Disabled** and pump will be returned to previous operation

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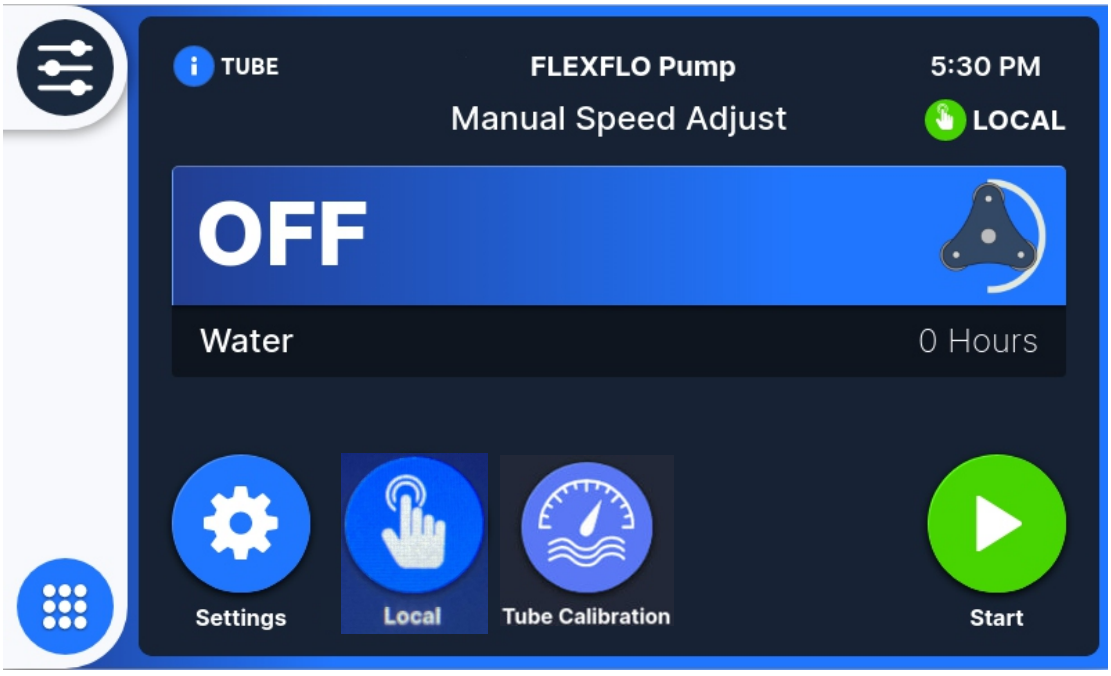


9.1 Set 4-20mA Output

This output sends a configurable 4-20mA. This feature can be used to control other pumps (in sync / proportionally), data logging systems, and other external devices for plant automation.

Four points on the slope must be defined:

1) a low mA value
2) an output rate at the low mA value
3) a high mA value
4) an output rate at the high mA value

Default settings: 4mA = 0 percent motor speed
20mA = 100 percent motor speed

To Enable 4-20mA Output:

1 Open the **App Drawer**

2 Select **Outputs**

3 Select **4-20mA Output**

4 Enable **4-20mA Output**

5 Set desired values for the four points that is required.

6 Confirm by pressing **Save**

Option: Stop the pump and select the graph icon to easily adjust sliders to desired settings

Confirm by pressing “Save”

9.2 Frequency Output

This output sends a configurable high speed frequency signal. This feature can be used to control other pumps (in sync / proportionally), data logging systems, and other external devices for plant automation.

Four points on the slope must be defined:

1) a low Hz value
2) an output rate at the low Hz value
3) a high Hz value
4) an output rate at the high Hz value

Default settings: 0 Frequency (Hz) = 0 percent motor speed
1000 Frequency (Hz) = 100 percent motor speed

To Enable Frequency Output:

1 Open the **App Drawer**

2 Select **Outputs**

3 Select **Frequency Output**

4 Enable **Frequency Output**

5 Set **Desired Values**

6 Confirm by pressing **Save**

Option: Stop the pump and select the graph icon to easily adjust sliders to desired settings

Confirm by pressing “Save”

9.3 Relay & Contacts

This feature is used to assign alarms to relay & contact closures

Four values to be defined:
1) Contact #1
2) Contact #2
3) Contact #3
4) Relay Output

To Enable Relay & Contacts:

1
Open the **App Drawer**

2
Select **Outputs**

3
Select **Relay & Contacts**

4
Set **Desired Values (refer to chart below)**
- Contact #1
- Contact #2
- Contact #3
- Relay Output

5
Confirm by pressing **Save**

Selection:	Contact energizes when:
Pump Run/Stop	Motor turning (roller assembly is rotating)
Monitor Input	Incoming analog or digital signal is not received or out of range
Monitor Output	Outgoing analog or digital signal not transmitted or out of range
Monitor Run/Fail	Motor fails to respond to commands
4-20 In Active	4-20mA mode is running
Frequency In Active	Frequency mode is running
Manual Speed Active	Manual Speed mode is running
Pulse In Active	Pulse In mode is running
Prime Active	Prime mode is running
FVS	After the programmed delay time pulses are not received from flow sensor.
TFD	Tube failure is detected by sensors in the head
Both TFD/FVS	Either TFD or FVS system triggers
Revolution Alarm	Revolution count set point has been achieved
General Error	Motor Overload or other internal error

10.1 Control and Status Mapping for Industrial Protocols

Version 3 : June 20, 2023
Terminology: TFD/DFD = Tube/Diaphragm Failure Detection
FVS = Flow Verification System
LSB = Least Significant Byte
MSB = Most Significant Byte

Ethernet/IP and Profibus: Output Data (PLC to Pump) - Pump Control

Offset	Name	Description
0 - 1	Motor Percent Speed	Up to 2 decimal places, with most significant Offset representing the whole number and least significant Offset representing the decimal number. (Eg. 50.15 => MSB = 50, LSB = 15)
2	Motor Direction	0 = Clockwise, 1 = Counter-clockwise.
3	Run State	Set the current run state of the pump by toggling the corresponding bits, where 0 = deactivated and 1 = activated. Bit 0 = Prime, Bit 1 = Start, Bit 2 = Stop
4	Reset Alarms	Reset alarms (TFD/DFD, FVS) on the pump. 0 = nothing, 1 = reset alarms. Only reset on a 0 -> 1 transition
5	Reset Tube Stats	Reset tube revolutions counter and hours ran
6	Cyclic Counter Direction	Cyclic counter direction (debugging purpose only). 0 = count up, 1 = count down
7	Cyclic Counter Speed	Cyclic counter speed (debugging purpose only). 0 = counter not incremented/decremented. Values > 0 = number of cycles it takes to increment/decrement the counter by one

Ethernet/IP and Profibus: Input Data (Pump to PLC) - Pump Status

Offset	Name	Description
0	Run Status	Current run state of the pump represented by each bit, where 0 = Deactivated and 1 = Activated. Bit 0 = Prime, Bit 1 = Control Active, Bit 2 = Motor Running
1	Cover Status	0 = Cover Attached, 1 = Cover Detached
2	Motor Direction	0 = Clockwise, 1 = Counter-clockwise
3	TFD/DFD status	0 = No TFD/DFD alarm, 1 = TFD/DFD alarm
4	FVS status	0 = No FVS alarm, 1 = FVS alarm
5	Relay Output	Relay output statuses represented by each bit, where 0 = not triggered, and 1 = triggered. Bit 0 = Dry Contact 1, Bit 1 = Dry Contact 2, Bit 3 = Dry Contact 3, Bit 4 = Standard Relay
6 - 7	4-20 mA Output	Range: 400 - 2000 mA, where MSB represents the whole number and LSB represents the decimal number. Eg. 4.50 mA => Offset 6 = 4, Offset 7 = 50
8 - 9	Frequency Output	Range: 0 - 1000 Hz, where the MSB represent thousands and hundreds digits and LSB represents the tens and ones digits. Eg. 985 Hz => Offset 8 = 85, Offset 9 = 09
10 - 11	Motor Percent Speed	Up to 2 decimal places, with most significant Offset representing the whole number and least significant Offset representing the decimal number. (Eg. 50.15 => MSB = 50, LSB = 15)
12 - 15	Firmware Version	Firmware version in semantic versioning format. Channel can be one of three values: 0 = stable, a(0x61) = alpha, b(0x62) = beta. Example: (1.0.5-beta => Offset 15: 1, Offset 14: 0, Offset 13: 5, Offset 12: b(0x62))
16 - 19	Tube Revolutions	Current tube revolution counter
20 - 23	Tube Hours	Number of hours ran for current tube
24 - 25	Cyclic Counter	Cyclic counter (debugging purpose only)

10.2 Control and Status Mapping for ModBus TCP

Modbus TCP: Holding Registers (4x Reference, PLC to Pump, 16-bit word) - Pump Control

Register	Name	Description
0000	Motor Percent Speed	Up to 2 decimal places, with MSB representing the whole number and LSB representing the decimal number. (Eg. 50.15 => MSB = 50, LSB = 15)
0001	Motor Direction and Run State	LSB is the motor direction where 0x00 = Clockwise, 0x01 = Counter-clockwise. MSB is to set the current run state of the pump by toggling the corresponding bits, where 0 = deactivated and 1 = activated. Bit 0 = Prime, Bit 1 = Start, Bit 2 = Stop
0002	Reset Alarms and Tube Stats	LSB is to reset alarms (TFD/DFD, FVS) on the pump, where 0x00 = nothing, 0x01 = reset alarms. Only reset on a 0 -> 1 transition. MSB is to reset tube revolutions counter and hours ran
0003	Cyclic Counter Direction and Speed	LSB is to set cyclic counter direction, where 0 = count up and 1 = count down. MSB is to set the cyclic counter speed, where 0 = counter not incremented/decremented. Values > 0 = number of cycles it takes to increment/decrement the counter by one. These are meant for debugging purposes only

Modbus TCP: Input Registers (3x Reference, Pump to PLC, 16-bit word) - Pump Status

Register	Name	Description
0000	Run Status and Cover Status	LSB is the current run state of the pump, represented by each bit, where 0 = Deactivated and 1 = Activated. Bit 0 = Prime, Bit 1 = Control Active, Bit 2 = Motor Running. MSB is the cover status, where 0 = Cover Attached, 1 = Cover Detached
0001	Motor Direction and TFD/DFD status	LSB is the motor direction where 0 = Clockwise, 1 = Counter-clockwise. MSB is the TFD/DFD status where 0 = No TFD/DFD alarm, 1 = TFD/DFD alarm
0002	FVS status and Relay Output	LSB is the FVS status where 0 = No FVS alarm, 1 = FVS alarm. MSB is the relay output statuses represented by each bit, where 0 = not triggered, and 1 = triggered. Bit 0 = Dry Contact 1, Bit 1 = Dry Contact 2, Bit 3 = Dry Contact 3, Bit 4 = Standard Relay
0003	4-20 mA Output	Range: 400 - 2000 mA, where MSB represents the whole number and LSB represents the decimal number. Eg. 4.50 mA => MSB = 4, LSB = 50
0004	Frequency Output	Range: 0 - 1000 Hz, where the MSB represent thousands and hundreds digits and LSB represents the tens and ones digits. Eg. 985 Hz => Byte 8 = 85, Byte 9 = 09
0005	Motor Percent Speed	Up to 2 decimal places, with MSB representing the whole number and LSB representing the decimal number. (Eg. 50.15 => MSB = 50, LSB = 15)
0006	Firmware Patch and Build	Firmware patch number and build channel. LSB is the firmware build channel. Channel can be one of three values: 0 = stable, a(0x61) = alpha, b(0x62) = beta. MSB is the firmware patch number Example: (1.0.5-beta => MSB is 5, LSB = b(0x62))
0007	Firmware Major and Minor Version	Firmware major and minor version. MSB is the major version and LSB is the minor version Example: (1.0.5-beta => MSB = 1 and LSB = 0)
0008 - 0009	Tube Revolutions	Current tube revolution counter
0010 - 0011	Tube Hours	Number of hours ran for current tube
0012	Cyclic Counter	Cyclic counter (debugging purpose only)

10.3 EtherNet/IP

This is used to configure the EtherNet/IP

Four values to be defined:
1) IP Address
2) Subnet Mask
3) Gateway
4) Always On (Connection will remain active even when mode is inactive/OFF)

To Enable EtherNet/IP:

1
Open the **App Drawer**

2
Select **Industrial Protocols**

3

Select **EtherNet/IP**

4
Pump will go to home screen

5
Select **Settings** to input:

- IP Address
- Subnet Mask
- Gateway
- Always On

6
Confirm by pressing **Save**

10.4 Modbus TCP/IP

This is used to configure the Modbus TCP/IP

Three values to be defined:
1) IP Address
2) Subnet Mask
3) Gateway
4) Always On (Connection will remain active even when mode is inactive/OFF)

To Enable Modbus TCP:

1
Open the **App Drawer**

2
Select **Industrial Protocols**

3
Select **Modbus TCP/IP**

4
Pump will go to home screen

5
Select **Settings** to input:

- IP Address
- Subnet Mask
- Gateway
- Always On

6
Confirm by pressing **Save**

10.5 Profibus

This is used to configure the Profibus

Three values to be defined:
1) Bus Address
2) Baud Rate
3) Watchdog Time
4) Always On (Connection will remain active even when mode is inactive/OFF)

To Enable Profibus:

1 Open the **App Drawer**

2 Select **Industrial Protocols**

3 Select **Profibus**

4 Pump will go to home screen

5 Select **Settings** to input:

- Bus Address
- Baud Rate
- Watchdog Time
- Always On

6 Confirm by pressing **Save**

11.1 Tube Info

This feature will display information regarding the tubing within the pump including:

- Tube type
- Tube installation date
- Tube run time & revolutions
- Current maximum tube flow rate

To View The Tube Info:

1
Tap on the **Tube Info** text in the top portion of the screen

2
Tube info will be displayed

3
Click “reset” to reset the tube hours and revolutions

11.2 Tube Calibration

This feature allows the user to calibrate the pump's indicated flow rate to the system

To Calibrate Your Tube:

1
On the home screen select the **Calibration Icon**

2
Enter values:
- Pump Speed (RPM)
- Run Time (seconds)

3
Select **Start** to begin

4
Select **Start**

5
Enter the measured flow rate into the field

6
Confirm by selecting **Save**

12.1 Pump Name

This is to change the name of the pump that is displayed on the home screen.

To Input Pump Name:

1
Open the **App Drawer**

2
Open **Settings**

3
Open **System**

4
Select “**Pump Name**”

5
Enter desired **Pump Name**

6
Confirm by pressing **OK**

12.2 Unit of Volume

This is to change the units of volume that is displayed.

To Input Units of Volume:

1
Open the **App Drawer**

2
Open **Settings**

3
Open **System**

4
Select **Unit of Volume**

5
Select desired **Units of Volume**

- Milliliters
- Ounces
- Liters

6
Confirm by pressing **OK**

12.3 Unit of Time

This will change the Unit of Time that is displayed for the flow rate

---

To Input Unit of Time:

1
Open the **App Drawer**

2
Open **Settings**

3
Open **System**

4
Select **Unit of Time**

5
Select **Desired Time**
- Minutes (mL & ounces only)
- Hours
- Days (Gallons only)

6
Confirm by pressing **OK**

12.4 Chemical Name

This is used to change the Chemical Name that is displayed on the home screen.

To Input a Chemical Name:

1
Open the **App Drawer**

2
Open **Settings**

3
Open **System**

4
Select “**Chemical Name**”

5
Enter desired **Chemical Name**

6
Confirm by pressing **OK**

12.5 Set Language

This setting is used to change the system language.

To Input a Language:

1
Open the **App Drawer**

2
Open **Settings**

3
Open **System**

4
Select **Locale**

5
Select **Desired Language**
- English
- Deutch
- Español
- Français
- Portugues

6
Confirm by pressing **OK**

12.6 Pump Rotation Direction

This setting is used to change the rotational direction of pump. In most applications, the tube will fail by developing a small leak in the outlet side (pressure side) of the tube assembly. By reversing the roller rotation, the wear point in the tube is moved to the opposite side to the pump tube assembly, increasing the life of the tube.

Important! Changing the rotational direction of the pump reverses the inlet & outlet sides.

To Change The Direction Of The Pump Rotation

1 Open the **App Drawer**

2 Open **Settings**

3 Open **System**

4 Select **Pump Direction**

5 Select **Desired Rotation**

- Clockwise
- Counter Clockwise

6 Confirm by pressing **OK**

Disconnect power from the pump. Carefully purge any pressure in the discharge line of the pump. Disconnect the suction end tubing/piping and the discharge end tubing/piping from the pump head tubing.

IMPORTANT! Swap sides of the suction (inlet) and discharge (outlet) tubing/piping. There is no need to remove the pump head cover.

NOTE: The pump tube will form a natural U-shaped curve. Do not attempt to install the pump tube against the natural U-shape direction as damage to the tube can result.

12.7 System Time

This setting is used to change the local time that is displayed.

To Input The System Time:

1

Select the **Time** in the upper right hand corner

2

Select **Desired Hour**

3

Select **Desired Minute**

4

Select **AM or PM**

5

Confirm by pressing **OK**

12.8 Resume Operation on Start-Up

This setting is used to choose whether to resume operation in the same state prior to turning off pump, or after power interruption.

Note: Pump will require approx. 30 seconds for initialization before resuming operation.

Default settings: Enabled

Disabled = Pump will be stopped at Start-Up

To Modify Setting:

1

Open the **App Drawer**

2

Open **Settings**

3

Open System

4

Scroll down to Resume Operation

5

Select **Enable /Disable**

6

Confirm by pressing **Save**

12.9 Factory Reset

This setting is used to factory reset the pump. This will erase all of the configurations and restore the pump to it's original configuration when it left Blue-White factory.

To Conduct A Factory Reset:

1
Open the **App Drawer**

2
Open **Settings**

3
Open **System**

4
Select **Reset to Factory Defaults**

5
Confirm by pressing **Continue**

6
Pump will **Reboot** and run through the initial setup process

Lost password? Email customerservice@blue-white.com to have your password reset

13.1 SYSTEM INFORMATION

This is to view the System Information

Information to be displayed:

- Pump Name
- Chemical Name
- Firmware Version
- System Build
- Manufactured Data & Time
- Serial Number
- Model
- I/O Port Firmware Version
- Motor Firmware Version
- Industrial Protocol Firmware Version

To View The System Information:

1
Open the **App Drawer**

2
Select **System Information**

13.2 Firmware Update

To update the firmware for your pump you first need to download and install Blue-Central® which is available at:

https://www.blue-white.com/resources/

To Update The System Firmware:

1
Plug pump into a computer via USB cable and open Blue-Central® program

2
Select firmware tab and select “Start Upgrade”. (If this is the first time using Blue Central, it may takes a few minutes to download firmware, depending on your internet speed.)

3
The firmware upgrade box will appear showing the progress of the download. (This should take 1-3 minutes)

4
Once the download is complete select “Close” to exit screen.

5
Follow instruction on pump screen to upgrade the firmware. You can choose to update at a later time if the pump is currently running.

6
If you choose to update at a later time, you can iniate the update later by going to the “System” key and selecting “Update” at the bottom of the screen.

CAUTION

Always wear protective clothing, face shield, safety glasses and gloves when working on or near your metering pump. Additional precautions should be taken depending on solution being pumped. Refer to MSDS precautions from your solution supplier.

14.1 Routine Inspection and Maintenance

The pump requires very little maintenance. However, the pump and all accessories should be checked weekly. This is especially important when pumping aggressive chemicals. Inspect all components for signs of leaking, swelling, cracking, discoloration or corrosion. Replace worn or damaged components immediately.

Cracking, crazing, discoloration and the like during first week of operation are signs of severe chemical attack. If this occurs, immediately remove chemical from pump. Determine which parts are being attacked and replace them with parts that have been manufactured using more suitable materials.

14.2 How to Clean and Lubricate the Pump

When changing the pump tube assembly, the pump head chamber, roller assembly and pump head cover should be wiped free of any dirt and debris.

100% silicon lubrication may be used on the roller assembly.

Refer to **www.blue-white.com/resources/videos** for roller assembly maintenance video instructions.

Periodically clean the back flow prevention check valve assembly, especially when injecting fluids that calcify such as sodium hypochlorite. These lime deposits and other build ups can clog the fitting, increasing the back pressure at the pump (reducing tube life) and interfering with check valve operation.

The motor does not require maintenance or lubrication.

CAUTION ⚠	Prior to service, pump clean water through the pump and suction / discharge line to remove chemical.
CAUTION ⚠	Always wear protective clothing, face shield, safety glasses and gloves when working on or near your metering pump. Additional precautions should be taken depending on solution being pumped. Refer to MSDS precautions from your solution supplier.
CAUTION ⚠	Use extreme caution when replacing pump tube. Be careful of your fingers and DO NOT place fingers near moving rollers.

14.3 Removing Pump Head Cover and Tubing

The pump requires very little maintenance. However, the pump and all accessories should be checked weekly. This is especially important when pumping aggressive chemicals.

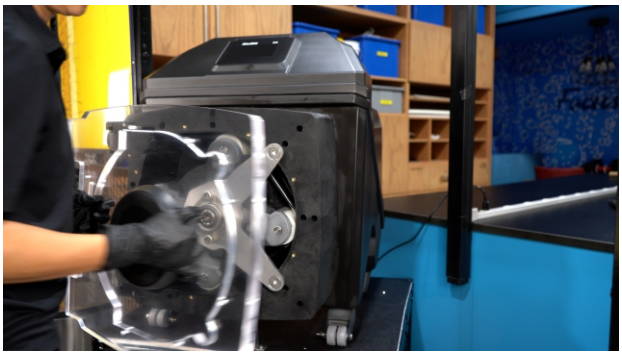
To replace the tubing on the A5/M5 peristaltic metering pumps:

1. Remove the eight bolts to the pump head cover using the provided 5/32" Allen wrench.
2. Remove the pump head cover.
3. Power on the pump. (The pump will now be in maintenance mode)
4. Run the pump until one of the rollers is in the 9 'o-clock position and stop the pump.
5. Unlock the spider ring
6. Remove the roller in the 9'o-clock position.
7. Repeat this process for the remaining three rollers.
8. Remove the two bolts and two spacers to the bearing bracket using the 3/8" Allen wrench.
9. Remove the bearing bracket.
10. Remove the spacer on the shaft.
11. Remove the two screws to the inlet tube adapter cover and the outlet tube adapter cover using a 5/32” Allen wrench.
12. Remove the tubing assembly.

Thoroughly clean the **Pump Head** and **Rotor**. The **Rotor** can be removed by pulling it straight out. After the cleaning process, push the **Rotor** back on the shaft. Be sure the rotor spacers are in place.

1

2



3

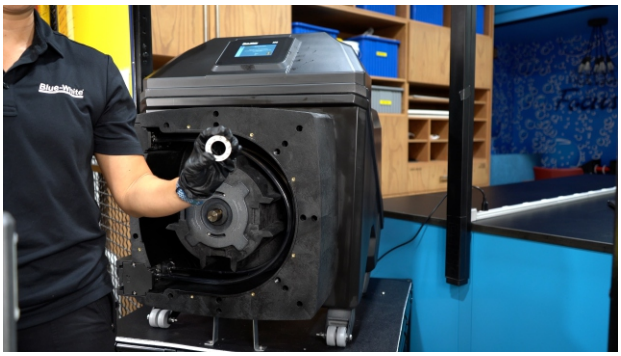
4

5-7

8

9

10



11

12

14.5 Tube Replacement

The M5 pump comes with a Dual Tube Element installed. The Tube Element includes two tubes, a suction manifold, and a discharge manifold. When tube replacement is needed, either replace the complete Tube Element, or use a Tube Replacement Kit and remove the tubes from the manifolds and replace the tubes with the kit.

A tube replacement kit allow the user to re-use the manifolds, saving cost. The kit includes two (2) tubes, clamps, and o-rings for the manifolds.

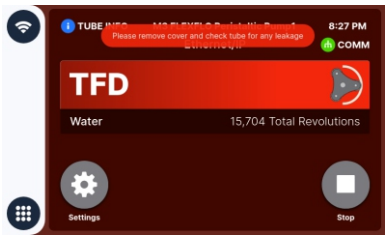
NOTE: Ensure tubes are installed with natural curvature. Do not twist tubes during installation.

14.6 TFD

This pump is equipped with a Tube Failure Detecting System which is designed to stop the pump and provide an output alarm (see Output menu) in the event pump the tube should rupture and chemical enters the pump head.

This patented system is capable of detecting the presence of a large number of chemicals including Sodium Hypochlorite (Chlorine), Hydrochloric (muriatic) Acid, Sodium Hydroxide, and many others. The system will not be triggered by water (rain, condensation, etc.) or silicone oil (roller and tubing lubricant).

If a TFD alarm occurs, the pump will stop and the screen will turn red with “TFD”



Please refer to Section 14 for instructions on replacing tube and cleaning the pump head. Proper cleaning after tube leaks are critical for maintaining the best possible tube and roller life.

Confirming Chemical Detection

To determine if a chemical will be detected by the system:

1. Remove the pump head cover, and the pump tube and roller assembly.
2. Place a small amount of chemical in the bottom of the pump head that is enough to cover the sensors.
3. Reinstall **only** the pump head cover.
4. Turn on the pump by pressing the START button.

   NOTE: If the TFD system **detects** a chemical, the pump will stop after a two-second confirmation period.

   NOTE: If the TFD system **does not detect** a chemical, the pump will continue to operate after the confirmation period.

5. Carefully clean the chemical out of the pump head. Ensure to remove all the chemical traces from the sensor probes.
6. Replace the roller assembly and tubing.
7. Reinstall the pump head cover.
8. Follow instructions on pump to clear alarm condition.
9. Restart the pump.

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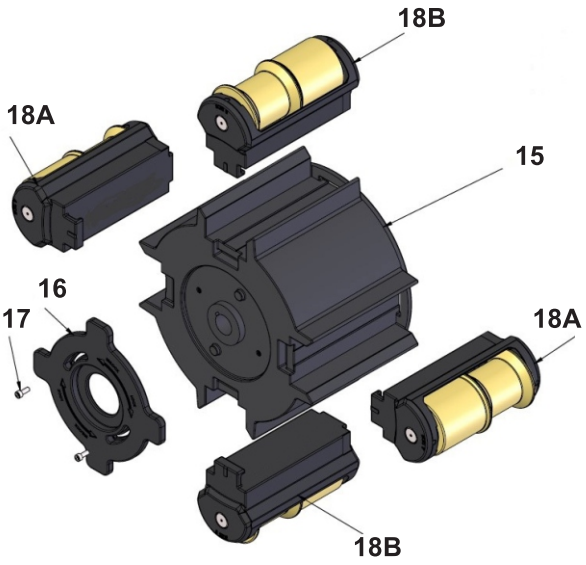
15.1 Replacement Parts

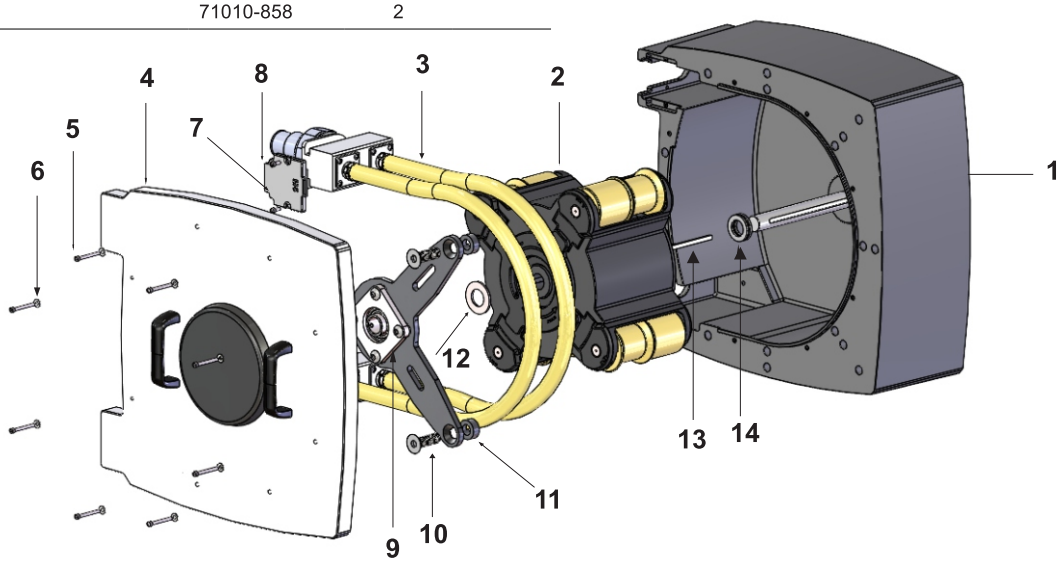
A5/M5 Replacement Parts

Pump Head Components		Part No.	QTY Req'd	Price Per
1	Pump Head	Contact Factory	1	N/A
2	Complete Roller Assembly		1	
	NPP	A5-MNPP-R		
	NLL	A5-MNLL-R		
	NHHL	A5-MNHHL-R		
	GKK	A5-MGKK-R		
3	Tubing (Reference Tubing Matrix)		1	
4	Pump Head Cover	A5-SXX-C	1	
5	Screw, Cover	90011-149	8	
6	Washer, Cover	90011-094	8	
7	Tube Adapter Cover	76002-102	2	
8	Screw	90011-150	2	
9	"V" Bracket Bearing Assy	71010-947	1	
10	Screw, "V" Bracket	90011-303	2	
11	Spacer, "V" Bracket	90007-686	2	
12	Washer	90011-320	1	
13	Key Motor	76010-101	1	
14	Washer	90004-027	1	

Roller Assembly Parts		Part No.	QTY Req'd	Price Per
15	A5 ROTOR BODY	76010-061	1	
16	SPIDER RING	76002-077	1	
17	SPIDER SCREW	90011-341	2	
18	ARM ROLLER			
	NPP Side A	71010-853	2	
	NPP Side B	71010-854	2	
	NLL Side A	71010-859	2	
	NLL Side B	71010-860	2	
	NHHL Side A	71010-855	2	
	NHHL Side B	71010-856	2	
	GKK Side A	71010-857	2	
	GKK Side B	71010-858	2	



Roller Body Assembly



Pump Head Detail

15.2 Tube Matrix

FLEXFLO® Model Number

A5	Tubing

Inlet/Outlet Connection Size, Connection Type, Connection Material

M	1.5” Male NPT Fitting, Polypropylene
B	1.5” ID Tubing Barb Fitting, Polypropylene

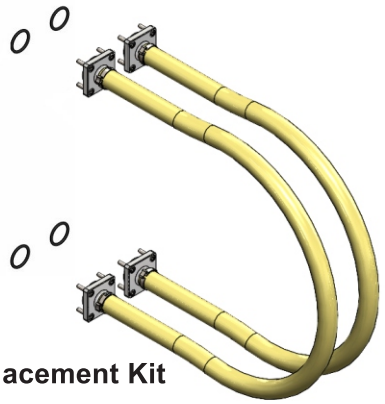
Pump Tube Material, Pump Tube Size

NPP	Flex-A-Prene® .750 ID (Dual Tube)
NLL	Flex-A-Prene® .500 ID (Dual Tube)
NHHL	Flex-A-Prene® .250 ID (Dual Tube)
GKK	Flex-A-Thane® .375 ID (Dual Tube)

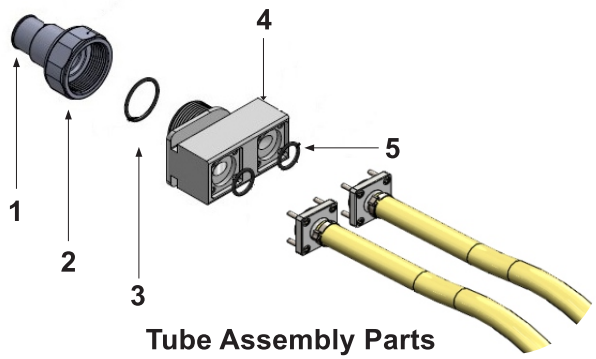
O-Ring Options

V	**Aflas**
E	**EPDM**

A5	**-**	**M**	**NPP**	**-**	**T**	**V**	**Tube Sample Model Number (Complete tube assembly with tubes, adapter body, and fittings.)**



Tube Replacement Kit



Tube Assembly Parts

Tube Replacement Kits (includes 2 assembled tubes with clamps and barbs, O-rings, and screws.)

A5-XNPP-TV	NPP Tubes, Aflas O-Rings
A5-XNPP-TE	NPP Tubes, EP O-Rings
A5-XNLL-TV	NLL Tubes, Aflas O-Rings
A5-XNLL-TE	NLL Tubes, EP O-Rings
A5-XNHHL-TV	NHHL Tubes, Aflas O-Rings
A5-XNHHL-TE	NHHL Tubes, EP O-Rings
A5-XGKK-TV	GKK Tubes, Aflas O-Rings
A5-XGKK-TE	GKK Tubes, EP O-Rings

Tube Assembly Parts

1	76010-064	1.5” M/NPT Fitting (2 req.)
	76010-065	1.5” Barb Fitting (2 req.)
2	76010-066	5 Series Union Nut (2 req.)
3	90003-640	O-Ring, Aflas (2 req.)
	90003-641	O-Ring, EP (2 req.)
4	76010-067	Adapter Body (2 req.)
5	90003-642	O-Ring, Aflas (4 req.)
	90003-645	O-Ring, EP (4 req.)

16.0 ACCESSORIES

The following accessories are available for the M5 FLEXFLO® Peristaltic Metering Pump. Please visit Blue-white.com for more information. All accessories are sold separately.

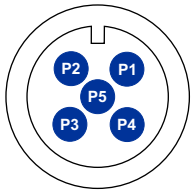
KIT-M12
TWO M12 CABLES

KIT-M12

Kit contains: Two M12 cables. 10 foot length.

KIT-M12-2-15 15 foot length.
KIT-M12-2-30 30 foot length.

KIT-M12 WIRING INSTRUCTIONS

DIAGRAM	PIN #	WIRE COLOR
	**PIN 1**	BROWN
	PIN 2	WHITE
	PIN 3	BLUE
	PIN 4	BLACK
	PIN 5	GRAY

NOTE: THIS DIAGRAM IS FOR THE PUMP'S M12 PORT

KIT-M12-3
THREE M12 CABLES

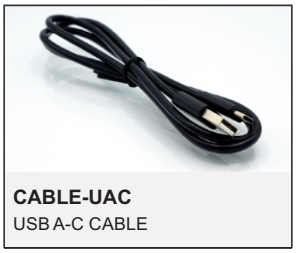
KIT-M12-3

Kit contains: Three M12 cables. 10 foot length.

KIT-M12-3-5 5 foot length.
KIT-M12-3-15 15 foot length.
KIT-M12-3-30 30 foot length.

POWER CORDS - DETACHABLE

90010-663 115V/60Hz NEMA 5/15
90010-664 220V/50Hz CEE 7/V11
90010-665 230V/50Hz BS 1363/A
90010-666 240V/50Hz AS 3112
90010-696 230V/60Hz NEMA 6/15
90010-711 115V/60Hz NEMA 5/15 (Lockable)



CABLE-UAC
USB A-C CABLE

CABLE-UAC

Kit contains: One 3' USB-A to USB-C cable.

KIT-PB3
One 3ft Profibus Cable

KIT-DP3

Kit contains: One 3' profibus cable.

17.0 WARRANTY

17.1 LIMITED WARRANTY

Your new FLEXFLO pump is a quality product and is warrantied for 60 months from date of purchase (proof of purchase is required). The pump will be repaired or replaced at our discretion. Failure must have occurred due to defect in material or workmanship and not as a result of operation of the product other than in normal operation as defined in the pump manual. Warranty status is determined by the pump's serial label and the sales invoice or receipt. The serial label must be on the pump and legible. The warranty status of the pump will be verified by Blue-White or a factory authorized service center.

Pump Head and roller assembly is warrantied against damage from chemical attack when proper TFD (Tube Failure Detection) system instructions and maintenance procedures are followed.

17.2 WHAT IS NOT COVERED

- Pump Tube Assemblies and rubber components – They are perishable and require periodic replacement.
- Pump removal, or re-installation, and any related labor charge.
- Freight to the factory, or service center.
- Pumps that have been tampered with, or in pieces.
- Damage to the pump that results from misuse, carelessness such as chemical spills on the enclosure, abuse, lack of maintenance, or alteration which is out of our control.
- Pumps damaged by faulty wiring, power surges or acts of nature.

17.3 PROCEDURE FOR IN WARRANTY REPAIR

Contact the factory to obtain a RMA (Return Material Authorization) number. Carefully pack the pump to be repaired. It is recommended to include foot strainer and injection/check valve fitting since these devices may be clogged and part of the problem. Please enclose a brief description of the problem as well as the original invoice or sales receipt, or copy showing the date of purchase. Prepay all shipping costs. COD shipments will not be accepted. Warranty service must be performed by the factory or an authorized service center. Damage caused by improper packaging is the responsibility of the sender. When In-Warranty repair or replacement is completed, the factory pays for return shipping to the dealer or customer.

17.4 PRODUCT USE WARNING

Blue-White products are manufactured to meet the highest quality standards in the industry. Each product instruction manual includes a description of the associated product warranty and provides the user with important safety information. Purchasers, installers, and operators of Blue-White products should take the time to inform themselves about the safe operation of these products. In addition, Customers are expected to do their own due diligence regarding which products and materials are best suited for their intended applications. Blue-White is pleased to assist in this effort but does not guarantee the suitability of any particular product for any specific application as Blue-White does not have the same degree of familiarity with the application that the customer/end user has. While Blue-White will honor all of its product warranties according to their terms and conditions, Blue-White shall only be obligated to repair or replace its defective parts or products in accordance with the associated product warranties. **BLUE-WHITE SHALL NOT BE LIABLE EITHER IN TORT OR IN CONTRACT FOR ANY LOSS OR DAMAGE WHETHER DIRECT, INDIRECT, INCIDENTAL, OR CONSEQUENTIAL, ARISING OUT OF OR RELATED TO THE FAILURE OF ANY OF ITS PARTS OR PRODUCTS OR OF THEIR NONSUITABILITY FOR A GIVEN PURPOSE OR APPLICATION.**

17.5 CHEMICAL RESISTANCE WARNING

Blue-White offers a wide variety of wetted parts. Purchasers, installers, and operators of Blue-White products must be well informed and aware of the precautions to be taken when injecting or measuring various chemicals, especially those considered to be irritants, contaminants or hazardous. Customers are expected to do their own due diligence regarding which products and materials are best suited for their applications, particularly as it may relate to the potential effects of certain chemicals on Blue-White products and the potential for adverse chemical interactions. Blue-White tests its products with water only. The chemical resistance information included in this instruction manual was supplied to Blue-White by reputable sources, but Blue-White is not able to vouch for the accuracy or completeness thereof. While Blue-White will honor all of its product warranties according to their terms and conditions, Blue-White shall only be obligated to repair or replace its defective parts or products in accordance with the associated product warranties. **BLUE-WHITE SHALL NOT BE LIABLE EITHER IN TORT OR IN CONTRACT FOR ANY LOSS OR DAMAGE, WHETHER DIRECT, INDIRECT, INCIDENTAL, OR CONSEQUENTIAL, ARISING OUT OF OR RELATED TO THE USE OF CHEMICALS IN CONNECTION WITH ANY BLUE-WHITE PRODUCTS.**

APPENDIX A: ACRONYMS

°C	Celsius
°F	Fahrenheit
AC	Alternating current
bar	Unit of pressure
CIP	Clean-in-place
cm	Centimeters
COD	Cash on Delivery
D	Depth
DC	Direct current
EEE	Electrical and electronic equipment
EP	Ethylene propylene
ETL	Electrical Testing Labs/Intertek
EU	European Union
FDA	Food and Drug Administration
FKM	Fluoroelastomer
FVS	Flow Verification Sensor
GF	Glass fiber
GPD	Gallons per day
GPH	Gallons per hour
H	Height
Hz	Hertz
ID	Inside diameter
IO	Input/Output
Kg	Kilogram
lb.	Pound
LLDPE	Linear low-density polyethylene
LPH	Liters per hour
mA	Milliampere
min	Minute
mL	Milliliters
MSDS	Material Safety Data Sheet
N.C.	Normally Close
N.O.	Normally Open
NPT	National Pipe Thread
NSF	National Sanitation Foundation
OD	Outside diameter
P.N.	Part Number
PBT	Polybutylene Terephthalate
PE	Polyethylene
PSI	Pounds per Square Inch
PVC	Polyvinyl chloride
PVDF	Polyvinylidene fluoride
RCD	Residual-current device
Rev.	Revision
RMA	Return Material Authorization
RPM	Revolutions per minute
SIP	Steam-in-place
SS	Solid state
TFD+	Enhanced Tube Failure Detection
TFE/P	Tetrafluoroethylene propylene
UL	Underwriters Laboratories
US	United States
V	Volt
W	Watt
W	Width
WEEE	Waste Electrical and Electronic Equipment

APPENDIX B: Model Number Matrix

Model Number Matrix

M5

Model Number

M5	FLEXFLO® Peristaltic metering pump

Power Cord (operating voltage user selectable 115V/240 VAC 50/60Hz)

4	115V / 60Hz, power cord NEMA 5/15 plug (US)
6	220V / 50HZ, power cord CEE 7/VII plug (EU)
X	No Power Cord

Inlet/Outlet Connection Size, Connection Type, Connection Material

M	1.5” Male NPT Fitting, Polypropylene, FKM O-rings
B	1.5” Hose Barb, Polypropylene, FKM O-rings

Pump Tube Material, Pump Tube Size, Output Range, Pressure

NPP	Flex-A-Prene® .750 ID | .0534 - 534 GPH | .2121 - 2021 LPH | 3.369 - 33690 mL/min | 30 PSI
NLL	Flex-A-Prene® .500 ID | .0286 - 286 GPH | .1083 - 1083 LPH | 1.806 - 18056 mL/min | 50 PSI
NHHL	Flex-A-Prene® .250 ID | .0076 - 75.6 GPH | .0286 - 286 LPH | 0.4769 - 4769 mL/min | 65 PSI
GKK	Flex-A-Thane® .375 ID | .0154 - 154.2 GPH | .0584 - 583.6 LPH | 0.9728 - 9728 mL/min | 50 PSI

Pumphead Orientation

(Blank)	Standard - Left facing
R	Right facing pumphead

O-rings / Elastomers

(Blank)	Standard
E	EPDM

M5	**S**	**2**	**4**	**-**	**M**	**NPP**			**Sample Model Number**

Users of electrical and electronic equipment (EEE) with the WEEE marking per Annex IV of the WEEE Directive must not dispose of end of life EEE as unsorted municipal waste, but use the collection framework available to them for the return, recycle, recovery of WEEE and minimize any potential effects of EEE on the environment and human health due to the presence of hazardous substances. The WEEE marking applies only to countries within the European Union (EU) and Norway. Appliances are labeled in accordance with European Directive 2002/96/EC.

Contact your local waste recovery agency for a *Designated Collection Facility* in your area.

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